

Correct as at 25th June 2026. It may be superseded at any time.

Extract taken from: Light vehicle repair certification > Light vehicle repair certification

# Light vehicle repair certification

## News and updates

11 February 2026

### **Electronic certificate of authority (E-COA)**

From mid-February inspecting organisation certificates of authority (COAs) will no longer be posted and sent by mail.

02 February 2026

### **Outcome of consultation on new light entry certification appointments**

After receiving support from new light entry certifiers, we decided to adopt the proposed changes to the New Light Entry Certification appointment process.

27 January 2026

### **Reminder: check your saved VPN links to keep access**

If you use our VPN, the most secure link begins with https://. Some users still have the old URL for the VPN saved, without the s. To keep our connections secure, we're switching off the old link on 29 January 2026. Check your saved links include the 's'.

23 December 2025

### **Safety warning for Suzuki Fronx owners**

NZTA is urging the owners of Suzuki Fronx vehicles in New Zealand to stop carrying passengers in the rear seats of the vehicles. This follows the failure of a safety belt in a laboratory crash test. If you get any questions from customers, tell them to contact Suzuki directly.

19 December 2025

### **Industry alert: Risk of trailers disconnecting from incorrect coupling and damaged couplings**

NZ Transport Agency Waka Kotahi (NZTA) is issuing an industry alert to warn the heavy vehicle industry about the risk of trailers becoming disconnected.

16 December 2025

### **Inspection news issue 20 out now**

The latest issue of *Inspection news* is now available to download.

## **Introduction**

### **1 Purpose and Scope**

This is the *Vehicle inspection requirements manual (VIRM): Light vehicle repair certification (Repair VIRM)*. It has four main parts:

#### **1. Introduction**

The introduction explains the duties and responsibilities of the repair certifier, the inspection and certification process, complaints procedures, requirements for inspection premises and equipment, and the appointment of repair certifiers.

Also included are definitions and abbreviations, sample certification documents, an improvement suggestion form and a form for recording amendments.

## 2. Technical

This part of the manual covers the requirements for the certification of repairs to individual light vehicle components, structures and systems.

**Each section of the technical part consists of up to three parts:**

**Reasons for rejection** specifies the repair defects that must result in the vehicle being rejected for repair certification.

**Notes** are for additional guidance, where required.

**Summary of legislation** summarises the legislation that is relevant to that section.

## 3. Technical bulletins

This part of the manual contains Technical bulletins that provide extended explanatory material for specific issues, components or vehicles.

This is to be used in conjunction with the relevant sections of the technical part of the manual.

**To use the manual:**

- the repair certifier identifies each system, structure or component affected by the repair
- the repair certifier selects the corresponding section from the technical part and inspects the repair to determine whether the requirements have all been met
- where there is a general requirement, such as for welding or water damage, then the damaged item must be inspected according to both the general and specific sections.

## 4. The LANDATA system

This is no longer part of the manual. To view the details of this area, you must log on to the [Agent portal](#) with your certifier ID and password.

# 2 Overview of the manual

In order to inspect and certify a vehicle with a Light vehicle repair record of certification ([LT308](#)), the repair certifier must:

- a) be an authorised repair certifier appointed by the NZTA under the [Land Transport Rule: Vehicle Standards Compliance 2002](#) (the Rule) section 2.2
- b) know the repair certifier's responsibilities
- c) identify the vehicle class according to [section 3.4](#) of this introduction
- d) identify whether the vehicle requires certification; [section 3.3](#) of this introduction identifies the threshold for repair certification
- e) establish whether the vehicle complies; [section 3.5](#) and [section 3.6](#) of this introduction explain how to determine the vehicle's compliance with the requirements
- f) complete the inspection documentation, LT308; [section 3.7](#) of this introduction explains the requirements for handling and completing the form

g) collect fees; [section 3.8](#) of this introduction lists the requirements for the repair certifier when charging and collecting fees.

## 3 Inspection and certification process

Page amended **13 May 2020** (see [amendment details](#)).

### 3-1 Duties and responsibilities

#### 3.1.1 General duties and responsibilities

The repair certifier's primary duty is to ensure that a repaired vehicle is within safe tolerance of the manufacturer's specifications. General duties and responsibilities are defined in the Deed of Appointment: Light Vehicle Repair Specialist Inspector and Inspecting Organisation, [Land Transport Rule: Vehicle Standards Compliance 2002](#) (the Rule), [Land Transport Rule: Vehicle Repair 1998](#) (the Repair Rule) and in this manual.

The scope is covered by this VIRM. If the repair certifier notices parts which are not covered in this VIRM, for example lights which have been replaced, they must be listed and referred to a KSDP.

#### 1. Repair Certifier

Repair certifier means a person who is appointed by the Transport Agency under section 2.2(1)(h) of the Rule to carry out inspection and certification activities in accordance with requirements and conditions imposed by the Transport Agency, and who is responsible for the inspection and certification outcome.

In this manual, a repair certifier is one appointed for the purpose of light vehicle repair specialist inspection and certification. This is defined in the Rule as specialist inspection and certification of repairs to significant damage or deterioration to the structure, chassis, body-to-chassis attachment, suspension or occupant protection system of a light vehicle.

For the avoidance of doubt, any reference to a certifier, vehicle inspector or inspecting organisation in any legislation, Deed of Appointment, the Repair Rule or any other relevant document is a reference to a repair certifier appointed by the Transport Agency under the Rule.

#### 2. Inspection and certification activities (section 2.2(1)(h) of the Rule)

Repair certifiers carry out specialist inspection and certification of repairs to significant damage or deterioration to the structure, chassis, body-to-chassis attachment, suspension or occupant protection system of a light vehicle.

#### 3. Primary duty (section 2.1(2) of the Rule)

Repair certifiers must carry out inspection and certification activities competently and diligently and in accordance with the Rule, this document, their Deed of Appointment and the Repair Rule.

#### 4. Inspection and certification activities that can be carried out (section 2.2(2) of the Rule)

Repair certifiers may carry out only those inspection and certification activities for which the Transport Agency has appointed them.

## **5. Requirements, conditions and period of appointment (section 2.3(1) of the Rule)**

The NZTA may specify the period of appointment for a repair certifier and may impose requirements and conditions as to the performance of the inspection and certification activities, including the performance of those activities at individual sites. The Deed of Appointment states a time of appointment of five years from the date it was signed. This time may be extended by the receipt of a valid Certificate of Appointment. The new termination date shall be that stated on the certificate.

## **6. Insurance and indemnity (Deed of Appointment, Light Vehicle Repair Specialist Inspector and Inspecting Organisation Clause 28)**

The repair certifier must maintain a third party public liability in relation to performance of the repair certifier's duties.

## **7. Fit and proper person (section 2.3(3) of the Rule)**

It is a condition of appointment that a repair certifier continues to be a fit and proper person.

## **8. Repair certification documents e-mailed to entry certifiers, WoF inspectors and inspecting organisations**

LT307s and LT308s can be emailed to entry certifiers and inspecting organisations provided:

- (i) emails are sent directly to the entry certifier inspecting organisation from the repair certifier, and
- (ii) the electronic copy contains all of the information from the original copy and is clear and legible.

## **9. Document retention, incorrect certification, vehicle defects (section 2.3(4) of the Rule)**

It is a condition of appointment that a repair certifier:

- a) keeps readily available every LT307, LT308 and copies of all other relevant records and associated documents relating to repair inspections and certification for a minimum period of two years, and
- b) keeps retrievable paper or electronic copies of every LT307, LT308 and all other relevant records and associated documents relating to repair inspections and certifications for a minimum of an additional three years after that, and
- c) advises the Transport Agency as soon as practicable if there is a reason to believe that the inspection and certification of a vehicle has been carried out incorrectly , and
- d) advises the Transport Agency as soon as is practicable after they become aware of a defect in a manufacturer's production run or quality control process that may affect the safety performance of a vehicle that has been inspected and certified.

## **10. Delegation (section 2.4(1) of the Rule)**

A repair certifier may not delegate any function or power to carry out inspection and certification activities for which they were appointed, except under conditions specified by the Transport Agency in writing.

A repair certifier may only delegate the following tasks to recognised technicians:

- a) wheel alignment measurement and recording
- b) three-dimensional chassis measurement and recording
- c) diagnostic reports on electronic parts, components and systems.

A repair certifier may approve a technician to perform the above tasks only after the repair certifier has ascertained that the person is fully capable of completing the task. Repair certifiers are responsible for the outcomes or consequences of any delegated task.

Repair certifiers must maintain a record of all recognised technicians that they have approved in accordance with any specifications in the [Performance review system](#) (PRS) manual that supports this manual.

## **11. Delegation of an inspection phase**

A repair certifier may delegate a phase of the repair certification to another repair certifier when it is required by unusual circumstances. In such cases, the repair certifier must contact RepairCertNZ and supply details of the period during which delegation will take place and the name of the certifier to be delegated. If [RepairCertNZ](#) has any reason to think that this process may be being improperly used, it must notify the Transport Agency.

The certifier signing the LT308 retains responsibility for the entire repair and all its processes, including the delegated work.

The repair certification process consists of three phases:

1. Initial assessment and prescription of the repairs to be done.
2. Intermediate inspections of the repair in progress and prescription of any remedial work to make good any poor or misunderstood repairs.
3. Final inspection and sign-off on the LT308.

Delegation of phase 1 will not be permitted unless the repair certifier has applied to the Transport Agency for consideration on a case-by-case basis.

Where phase 2 is delegated, the delegated certifier must:

- inform the original certifier if they have been, or are about to be, suspended, revoked, or placed under mentoring
- approve the original instructions for the repair
- sign the LT308 for the interim inspection.

Under these circumstances, a delegated certifier will share the responsibility for any incorrect certification.

If the delegated certifier does not agree with any part of the repair specification, they must negotiate with the original certifier to agree on a repair specification that is acceptable to both, refuse the task, or in the absence of the original certifier, change the instruction to a higher repair specification.

Where phase 3 is delegated, the delegated certifier is responsible for the entire repair. If a repair certifier has concerns about this, they should seek advice from the Transport Agency.

### **3.1.2 Inspection and certification**

#### **1. Repair specialist inspection and certification (sections 6.5(1) and 6.5(4) of the Rule)**

A repair certifier is required to inspect and certify a repaired vehicle as within safe tolerance of the manufacturer's specifications following significant damage or deterioration to its structure, chassis, body-to-chassis attachment, suspension or occupant protection system. Such inspection may extend beyond the inspection of the areas identified by the KSDP.

The inspection and certification of a vehicle must be carried out in accordance with the requirements and conditions imposed by the Transport Agency.

The Transport Agency's requirements and conditions are contained in this document and the Deed of Appointment.

## 2. Identifying damage on the LANDATA system

A repair certifier must add notes to a vehicle record that specify details of damage to the vehicle, regardless of whether an LT308 is completed.

Notes can only be entered if the vehicle has been presented for entry certification and a VIN has been assigned.

When entering vehicle notes, a repair certifier must:

- a) enter notes within 24 hours of inspection
- b) enter specific details of the damaged areas
- c) enter the certifier's ID and the date inspected.

For more information on entering notes go to the [Agent portal](#).

### 2a. Unable to find LANDATA record

This should only occur if the vehicle has not been presented to an entry certifier. If the vehicle has not been presented to an entry certifier and:

- is new - **no record will exist**. Use the procedures in 2b below to get notes recorded
- is used - **a border inspection record should exist**. Contact the Transport Agency on 0800 804 580 to search for a border inspection record. If a record is not found advise the owner they will need to obtain a [border check exemption](#) (then use the procedures in 2b below to get notes recorded).

### 2b. Unable to key in the NOTES screen

This will occur when the vehicle has not been presented to an entry certifier and is:

- new
- used and has not had a border inspection
- used and has a manufacturer's OE VIN.

When you are unable to key notes, complete the [Repair certification - unable to enter notes](#) form. The notes will be keyed for you.

## 3. Determining compliance of a repaired vehicle (sections 6.5(5) and 11.1 of the Rule)

A specific aspect of a vehicle may be certified as meeting the requirements of the Rule if a repair certifier has identified the vehicle and has determined, on reasonable grounds, that the specific aspect:

- a) has not compromised the structural integrity of the vehicle, or
- b) has been repaired using components and materials that are fit for their purpose, and the vehicle is returned to within safe tolerance of its state when manufactured or modified, or
- c) has been repaired in accordance with this document, or
- d) has not suffered water damage to the extent that it is impractical for the repair certifier to certify the vehicle as safe to operate.

If the vehicle has been repaired before it entered New Zealand and the repair certifier cannot determine that the repair methods and parts used in the repair comply with the requirements of this manual, the repair certifier must record why he or she is prepared to certify the repair. This record should be supported as far as is practicable by documentation of tests and checks done on the repair and any components used.

#### **4. Record of determination (section 6.6 of the Rule)**

When a repair certifier has determined that a repaired vehicle complies with applicable requirements, the repair certifier must make a record of determination on the LT308 that the vehicle complies.

#### **5. Supporting documents (section 6.7 of the Rule)**

A repair certifier must keep all records concerned with the certification and must make them available upon request by the Transport Agency.

The records must be kept for a minimum of two years, and maintained in a retrievable form for a minimum of five years.

#### **3.1.3 Re-inspection and re-certification (section 11.4 of the Rule)**

If an LT308 has been issued to a vehicle as a result of an incorrect repair inspection and certification, the Transport Agency may require that a repair certifier:

- a) repeat the inspection and certification of the vehicle
- b) issue, if appropriate, an LT308
- c) meet the re-inspection and re-certification costs of the activities undertaken under (a) and (b).

#### **3.1.4 Performance review**

##### **1. The Transport Agency may monitor and review performance (section 3.1(1) of the Rule)**

The Transport Agency may monitor and review the performance of a repair certifier, including the performance of inspection and certification activities.

The requirements and conditions are contained in this document, the Deed of Appointment and the Transport Agency [PRS: Light vehicle repair certification manual](#).

##### **2. Providing information to the Transport Agency (sections 3.1(2) and (3) of the Rule)**

The NZTA may require a repair certifier to undergo such monitoring and review and to provide such information as the Transport Agency reasonably considers relevant. A repair certifier must comply with these requirements.

##### **3. Costs of monitoring and review (section 3.1(4) of the Rule)**

Repair certifiers must bear the costs of the monitoring and reviewing of their performance in accordance with any prescribed fee.

#### **3.1.5 Investigations**

##### **1. Investigations (section 3.2(1) and 3.2(8) of the Rule)**

If the Transport Agency has reason to believe that a repair certifier has failed to comply with any of the conditions of his or her appointment, the Transport Agency may require the repair certifier to undergo an investigation and to provide

such information as the Transport Agency reasonably considers appropriate.

The repair certifier cannot refuse to undergo any investigation.

## **2. Notification of action (other than immediate suspension/imposing of conditions) (section 3.2(3) of the Rule)**

Following an investigation and before carrying out action, the Transport Agency must notify the repair certifier in writing of:

- a) the action that is being considered
- b) the reason for the action that is being considered
- c) the date by which submissions may be made to the Transport Agency in respect of the action that is being considered, which must be at least 21 days after the notice was given
- d) the date on which the action that is being considered will take effect, where appropriate; this date must be at least 28 days after the notice was given, unless the Transport Agency determines otherwise.

## **3. Responding to a notification of action (section 3.2(5) of the Rule)**

If a repair certifier is notified as above, they must ensure that they provide the Transport Agency with all information within the period specified in the notice.

### **4. NZTA must consider submissions (section 3.2(6) of the Rule)**

The NZTA must consider the submissions and information supplied, and must:

- a) decide whether or not to take the action that is being considered
- b) as soon as is practicable, provide written notification to the repair certifier of:
  - i. the NZTA's decision
  - ii. if appropriate, the date on which the action is to take effect
  - iii. if appropriate, the right of appeal under section 106 of the [Land Transport Act 1998](#).

## **5. Remedial action, suspension, revocation (sections 3.2(2) and 3.2(8) of the Rule)**

If, following an investigation, the Transport Agency is satisfied that the repair certifier has failed to comply with any of the conditions of their appointment, the Transport Agency may do one or more of the following:

- a) require that remedial action, such as undergoing training or mentoring, be undertaken by the repair certifier; the repair certifier cannot refuse to comply with the requirement
- b) suspend the repair certifier for a specified period or until conditions are met
- c) revoke the appointment of the repair certifier.

Schedule A of the Deed of Appointment specifies penalties for failure to comply with any of the conditions of the repair certifier's appointment.

## **6. Immediate suspension or imposing of conditions (section 3.3(1) of the Rule)**

If the NZTA has reason to believe that a repair certifier has failed to comply with a condition of his or her appointment and that this presents a significant risk to land transport safety, the Transport Agency may suspend the appointment with immediate effect, or impose any conditions on the appointment of the repair certifier.

Schedule A of the Deed of Appointment specifies penalties for failure to comply with any of the conditions of the repair certifier's appointment.

### **7. Notification of immediate suspension or imposing of conditions (section 3.3(2) of the Rule)**

When the NZTA suspends the appointment, or imposes conditions on the appointment, the Transport Agency must notify the repair certifier in writing of:

- a) the grounds for the suspension or imposing of conditions
- b) the fact that the inspector or organisation may make submissions to the Transport Agency
- c) the right of appeal under section 106 of the [Land Transport Act 1998](#).

### **8. NZTA must consider submissions following immediate suspension or imposition of conditions (section 3.3(3) of the Rule)**

The NZTA must, as soon as is practicable, consider any submission made and notify the inspector or inspecting organisation in writing of the result of any such consideration.

### **9. Duration of immediate suspension or imposition of conditions (section 3.3(5) of the Rule)**

A suspension or condition imposed remains in force until the Transport Agency has determined the action to be taken and that action has been taken.

### **10. Withdrawal of immediate suspension or imposition of conditions (section 3.3(4) of the Rule)**

The NZTA may at any time withdraw a suspension or condition imposed.

### **11. Right of appeal against immediate suspension or imposition of conditions (section 3.3(6) of the Rule)**

A repair certifier may appeal under section 106 of the [Land Transport Act 1998](#) against a decision by the Transport Agency to immediately suspend or impose conditions.

### **12. Costs of investigations (sections 3.2(7) and 3.2(8) of the Rule)**

The NZTA may require a repair certifier to bear the costs associated with an investigation or remedial action in accordance with any prescribed fee. The repair certifier cannot refuse to pay the fee.

Page amended **21 August 2024** (see [amendment details](#)).

## **3-2 Disqualification from certification**

A repair certifier must not inspect a vehicle in which he or she has a financial or professional interest such as:

- a) the repair certifier owns the vehicle or is paying for the repairs, or
- b) the repair certifier has been the primary repairer of the vehicle, or
- c) the vehicle has been repaired by a person working for the same company as the repair certifier and at the same premises, unless written permission has been obtained from the Transport Agency for each vehicle certified, or

d) the repair certifier is the designer, manufacturer, supplier, installer, purchaser, owner or maintainer of items or products used in the vehicle being certified.

A repair certifier may certify a vehicle in which he or she has a limited financial interest. The meaning of this is as follows:

- a) The repair certifier may carry out minor remedial work that is directly concerned with bringing the vehicle structure within safe tolerance of the manufacturer's specifications while the vehicle is being prepared for certification, after an initial attempt has been made to repair it by an independent party.
- b) Financial interest is limited to \$500 per vehicle inspected. This does not include any fees charged by the repair certifier as part of normal certification work. Applications to exceed this limit must be directed to the National Manager Vehicles.
- c) A log of the remedial work and charges made must be retained and produced to an authorised Transport Agency representative on request.

A repair certifier must not inspect a vehicle if:

- a) they do not hold a driver licence for that class of vehicle, and
- b) they are required to drive it.

### 3-3 Establishing whether a vehicle must be repair certified

Important: [Technical bulletin 4: Threshold for requiring repair certifier inspection](#) explains the threshold requirements as set out for entry certifiers in New Zealand.

A vehicle must be inspected for light vehicle repair certification if:

- a) it requires repair certification for entry or re-entry to service, and
- b) it is a vehicle of one of the following classes:

LC, LD, LE1, LE2, MA, MB, MC, MD1, MD2, or NA (see [Table 3-4-1](#)), and

c) the vehicle shows any of the following conditions:

- evidence of corrosion in a structural part of the vehicle; this includes evidence of rust bleed
- corrosion perforation of any non-structural body panel of the vehicle
- corrosion perforation or any significant pitting of any subframe, steering, or suspension member, including their mounting points
- damage that affects the integrity of any bonded or welded seams or joints installed by the vehicle manufacturer
- underbody damage that has caused the splitting of seam welds, distortion of suspension members or mounting points, or tearing of metal structures
- denting or creasing on sill (rocker) panels or to a depth of more than 25mm
- denting or distortion to the folds or swages in the sill panel or structure of the inner or outer sill weld seam
- distortion to the longitudinal chassis rails so as to affect the front or rear crush zones or kick-up areas
- damage of a cross-member that may affect steering or suspension alignment
- distortion of a cross-member
- damage or distortion of any subframe that that may affect steering or suspension alignment
- cracking of the unitary body in areas affecting a safety component or system

- damage or deformation to a door intrusion beam that is required for the frontal impact occupant protection system
- a deployed airbag or seatbelt pre-tensioner
- there is evidence that repairs have been made to the structure or safety systems of the vehicle or the extent of the original damage is not evident
- there is evidence that the vehicle has suffered water damage.

**Note** [Technical bulletin 4](#) explains the threshold requirements as set out for entry certifiers in New Zealand.

Page amended **30 July 2025** (see [amendment details](#))

## **3-4 Identifying the vehicle class**

Since some decisions are made according to the class of the vehicle, the repair certifier must be able to identify the class of the vehicle to be inspected. Table 3-4-1 lists the vehicle classes.

**Table 3-4-1. a) Vehicle equipment standards classifications**

Class	Description
<b>AA (Pedal cycle)</b>	A vehicle designed to be propelled through a mechanism solely by human power.
<b>AB (Power-assisted pedal cycle)</b>	A pedal cycle to which is attached one or more auxiliary propulsion motors having a combined maximum power output not exceeding 300 watts.
<b>LA (Moped with two wheels)*</b>	<p>A motor vehicle (other than a power-assisted pedal cycle) that:</p> <ul style="list-style-type: none"> <li>• has two wheels; and</li> <li>• either:               <ul style="list-style-type: none"> <li>◦ has an engine cylinder capacity not exceeding 50ml and a maximum speed not exceeding 50km/h; or</li> <li>◦ has a power source other than a piston engine and a maximum speed not exceeding 50km/h.</li> </ul> </li> </ul>
<b>LB (Moped with three wheels)</b>	<p>A motor vehicle (other than a power-assisted pedal cycle) that:</p> <ul style="list-style-type: none"> <li>• has three wheels; and</li> <li>• either:               <ul style="list-style-type: none"> <li>◦ has an engine cylinder capacity not exceeding 50ml and a maximum speed not exceeding 50km/h; or</li> <li>◦ has a power source other than a piston engine and a maximum speed not exceeding 50km/h.</li> </ul> </li> </ul> <p>An LB 1 motor vehicle has one wheel at the front and two wheels at the rear. An LB 2 motor vehicle has two wheels at the front and one wheel at the rear.</p>
<b>LC (Motorcycle)</b>	<p>A motor vehicle that:</p> <ul style="list-style-type: none"> <li>• has two wheels; and</li> <li>• either:               <ul style="list-style-type: none"> <li>◦ has an engine cylinder capacity exceeding 50ml; or</li> <li>◦ has a maximum speed exceeding 50km/h.</li> </ul> </li> </ul>
<b>LD (Motorcycle and side-car)</b>	<p>A motor vehicle that:</p> <ul style="list-style-type: none"> <li>• has three wheels asymmetrically arranged in relation to the longitudinal median axis; and</li> <li>• either:               <ul style="list-style-type: none"> <li>◦ has an engine cylinder capacity exceeding 50ml; or</li> <li>◦ has a maximum speed exceeding 50km/h.</li> </ul> </li> </ul>

Class	Description
<b>DEFINITION:</b>  <b>Side-car</b>	A car, box or other receptacle attached to the side of a motorcycle and supported by a wheel.
<b>LE (Motor tri-cycle)</b>	<p>A motor vehicle that:</p> <ul style="list-style-type: none"> <li>• has three wheels symmetrically arranged in relation to the longitudinal median axis; and</li> <li>• has a gross vehicle mass not exceeding one tonne; and</li> <li>• either: <ul style="list-style-type: none"> <li>◦ has an engine cylinder capacity exceeding 50ml; or</li> <li>◦ has a maximum speed exceeding 50km/h.</li> </ul> </li> </ul> <p>An LE 1 motor vehicle has one wheel at the front and two wheels at the rear. An LE 2 motor vehicle has two wheels at the front and one wheel at the rear.</p>
<b>DEFINITION:</b>  <b>Passenger vehicle</b>	<p>A motor vehicle that:</p> <ul style="list-style-type: none"> <li>• is constructed primarily for the carriage of passengers; and</li> <li>• either: <ul style="list-style-type: none"> <li>◦ has at least four wheels; or</li> <li>◦ has three wheels and a gross vehicle mass exceeding one tonne.</li> </ul> </li> </ul>
<b>MA (Passenger car)</b>	A passenger vehicle (other than a class MB or class MC vehicle) that has not more than nine seating positions (including the driver's seating position).
<b>MB (Forward control passenger vehicle)</b>	<p>A passenger vehicle (other than a class MC vehicle):</p> <ul style="list-style-type: none"> <li>• that has not more than nine seating positions (including the driver's seating position); and</li> <li>• in which the centre of the steering wheel is in the forward quarter of the vehicle's total length.</li> </ul>

Class	Description
<b>MC (Off-road passenger vehicle)</b>	<p>A passenger vehicle, designed with special features for off-road operation, that has not more than nine seating positions (including the driver's seating position), and that:</p> <ul style="list-style-type: none"> <li>• has four-wheel drive; and</li> <li>• has at least four of the following characteristics when the vehicle is unladen on a level surface and the front wheels are parallel to the vehicle's longitudinal centre-line and the tyres are inflated to the vehicle manufacturer's recommended pressure: <ul style="list-style-type: none"> <li>○ an approach angle of not less than 28 degrees;</li> <li>○ a breakover angle of not less than 14 degrees;</li> <li>○ a departure angle of not less than 20 degrees;</li> <li>○ a running clearance of not less than 200mm;</li> <li>○ a front-axle clearance, rear-axle clearance or suspension clearance of not less than 175mm.</li> </ul> </li> </ul>
<b>DEFINITION:</b> <b>Omnibus</b>	<p>A passenger vehicle that has more than nine seating positions (including the driver's seating position). An omnibus comprising two or more non-separable but articulated units shall be considered as a single vehicle.</p>
<b>MD (Light omnibus)</b>	<p>An omnibus that has a gross vehicle mass not exceeding 5 tonnes.</p>
<b>MD 1</b>	<p>An omnibus that has a gross vehicle mass not exceeding 3.5 tonnes and not more than 12 seats.</p>
<b>MD 2</b>	<p>An omnibus that has a gross vehicle mass not exceeding 3.5 tonnes and more than 12 seats.</p>
<b>MD 3</b>	<p>An omnibus that has a gross vehicle mass exceeding 3.5 tonnes but not exceeding 4.5 tonnes.</p>
<b>MD 4</b>	<p>An omnibus that has a gross vehicle mass exceeding 4.5 tonnes but not exceeding 5 tonnes.</p>
<b>ME (Heavy omnibus)</b>	<p>An omnibus that has a gross vehicle mass exceeding 5 tonnes.</p>
<b>DEFINITION:</b> <b>Goods vehicle</b>	<p>A motor vehicle that:</p> <ul style="list-style-type: none"> <li>• is constructed primarily for the carriage of goods; and</li> <li>• either: <ul style="list-style-type: none"> <li>○ has at least four wheels; or</li> <li>○ has three wheels and a gross vehicle mass exceeding one tonne.</li> </ul> </li> </ul>

Class	Description
	<p>For the purpose of this description:</p> <ul style="list-style-type: none"><li>• a vehicle that is constructed for both the carriage of goods and passengers shall be considered primarily for the carriage of goods if the number of seating positions multiplied by 68kg is less than 50 percent of the difference between the gross vehicle mass and the unladen mass</li><li>• the equipment and installations carried on special purpose vehicles not designed for the carriage of passengers shall be considered to be goods</li><li>• a goods vehicle that has two or more non-separable but articulated units shall be considered to be a single vehicle.</li></ul>

<b>Class</b>	<b>Description</b>
<b>NA (Light goods vehicle)</b>	A goods vehicle that has a gross vehicle mass not exceeding 3.5 tonnes.
<b>NB (Medium goods vehicle)</b>	A goods vehicle that has a gross vehicle mass exceeding 3.5 tonnes but not exceeding 12 tonnes.
<b>NC (Heavy goods vehicle)</b>	A goods vehicle that has a gross vehicle mass exceeding 12 tonnes.
<b>DEFINITION: Trailer</b>	A vehicle without motive power that is constructed for the purpose of being drawn behind a motor vehicle.
<b>TA (Very light trailer)</b>	A single-axled trailer that has a gross vehicle mass not exceeding 0.75 tonnes.
<b>TB (Light trailer)</b>	A trailer (other than a class TA trailer) that has a gross vehicle mass not exceeding 3.5 tonnes.
<b>TC (Medium trailer)</b>	A trailer that has a gross vehicle mass exceeding 3.5 tonnes but not exceeding 10 tonnes.
<b>TD (Heavy trailer)</b>	A trailer that has a gross vehicle mass exceeding 10 tonnes.

#### **b) Registration classification**

<b>Classification</b>	<b>Description</b>
<b>Moped</b>	means a motor vehicle running on 2 or 3 wheels that is fitted with a motor having a power output not exceeding 2 kilowatts and is designed to be ridden at a speed not exceeding 50km/h under normal conditions of use.
<b>Motorcar</b>	means a motor vehicle (other than a motorcycle or moped) designed exclusively or principally for the carriage of persons not exceeding 9 in number inclusive of the driver; and includes a motor vehicle which is designed principally for the carriage of passengers but which has rear doors and collapsible rear seats.
<b>Motorcycle</b>	means a motor vehicle running on 2 wheels, or not more than 3 wheels when fitted with a sidecar; and includes any vehicle with motorcycle controls declared by the Chief Executive for the Ministry of Transport to be a motorcycle; but does not include a moped.

## 3-5 Repair instructions

The repairer certifier must issue written instructions specifying the repairs to be performed in order for the vehicle to be certified.

The repair certifier and the repairer must take into account manufacturer's instructions where available, including specifications, measurements, tolerances, materials, methods and procedures. It is the repair certifier's responsibility to justify any departure from the manufacturer's instructions.

If the manufacturer's instructions are not available, the repair certifier and the repairer must take into account the instructions of a recognised repair research organisation relevant to the vehicle type, such as R-Car, I-Car, or Thatcham. In this case it is the repair certifier's responsibility to justify any departure from these instructions.

The certifier may certify repairs where no proof of the methods and parts used can be obtained, if he or she determines, on reasonable grounds, that the repairs have returned the vehicle to safe tolerance of its condition when manufactured or modified.

It is the repair certifier's responsibility to ensure that a repair on a vehicle manufactured post-1 January 1990 has been carried out in accordance with the repair instructions that have been issued. This means that the repairer of the vehicle has supplied evidence to the certifier of the following items:

- Relevant industry qualifications (National Certificate in panel beating or another qualification considered to be the equivalent by the NZQA)
- Proof of recognized ongoing industry training (I-CAR, Thatcham, manufacturer courses, etc)
- Current welding certificates (AS/NZS 1554), qualified welding certificate, or I-CAR welding certificate to carry out welding repairs to the appropriate standard
- Relevant welding equipment
- Vehicle hoist and sufficient suitable lighting
- Calibrated three-dimensional measuring or jig-alignment system
- Up-to-date chassis and measuring training certificates and data sheets
- Workshop equipment appropriate to carry out quality repairs.
- Occupational Safety and Health requirements, and any other relevant Acts, regulations, and local bylaws.

See also:

### [3-10 Evidence of repair and inspection process](#)

### [5: Inspection premises and equipment](#)

## 3-6 Establishing whether the vehicle complies

The following steps must be taken in determining vehicle compliance:

1. Examine the vehicle in a suitable state in suitable premises to determine the level and extent of damage or corrosion, or the extent and condition of repairs that have been carried out.
2. Select the relevant sections from the technical pages of this manual that relate to each structure or component that has been repaired or damaged.
3. Inspect the vehicle and documentation against the requirements listed in those sections.
4. If any of the listed reasons for rejection apply to the vehicle, the repair certifier must reject the vehicle for certification.

5. If the repair certifier requires further information in order to determine compliance with the requirements, they must reject the vehicle until the information has been obtained.

### 3-7 Record of certification (section 6.6 of the Rule)

1. The repair certifier must complete an LT307 or LT308 for any vehicle inspected (as applicable) .
2. The repair certifier must retain the top copy of the LT307 or LT308 (as applicable) .
3. The repair certifier must provide one copy of the LT307 or LT308 (usually the carbon copy) to the owner of the vehicle (as applicable) .
4. The repair certifier must hold all documentary evidence as required by the technical pages of this manual.

### 3-8 Collecting fees

The Land Transport (Certification and Other Fees) Regulations 1999, Regulations 5 and 8 stipulate that the fee that may be charged by a repair certifier for the certification of a vehicle is an amount determined by the individual repair certifier having regard to:

- a) the time spent in inspecting the vehicle to ascertain whether it complies with the relevant requirements
- b) any fees payable to the Transport Agency
- c) any standard or usual rate at which the repair certifier charges for other work carried out in respect of motor vehicles.

Customers should be encouraged to direct any complaints to the repair certifier in the first instance.

To ensure that all written complaints are investigated, the repair certifier must maintain an effective complaints management process, which must provide:

- a) a clear and concise statement that recognises the positive value of complaints
- b) clear and concise instructions to all customers on how to register a complaint; this can be accomplished in several ways, for example:
  - i. a conspicuous notice on the work place wall, or
  - ii. a clear statement on any receipt or invoice issued, or
  - iii. a clear statement on the repair certifier's checksheet
- c) a straightforward explanation of the expected standards for resolution and the customer's right to appeal to the NZTA if they are dissatisfied with the proposed resolution
- d) full documentation of each complaint processed, in accordance with the Transport Agency [PRS manual](#), to enable subsequent investigation
- e) acknowledgement in writing within three working days of any written complaint
- f) a proposed resolution to the complainant within 20 working days of the complaint being made
- g) a record of each complaint, whether verbal or written, in accordance with the Transport Agency [PRS manual](#)

h) a clear direction to the Transport Agency freephone (0800 699 000) if a customer wishes to make a complaint or appeal a decision made by an inspecting organisation.

The repair certifier must ensure that the premises used for the inspection and certification of repairs comply with the applicable requirements in this section.

### 3-9 Vehicle quarantine

A repair certifier may operate a quarantine system for vehicles which they are undertaking the repair certification of. The quarantine period can be up to a maximum of 180 calendar days or 100km, whichever is the lesser, and will start from the entry certifier's first inspection date and mileage as recorded on the check sheet.

The repair certifier must meet the following requirements in order to quarantine a vehicle:

- The vehicle must not be driven or removed from the nominated quarantine site unless for the purposes of repair certification. The maximum distance allowable while in quarantine is **100km** from the mileage recorded on the check sheet. If this mileage distance is exceeded the vehicle must be referred to the KSDP for full entry level inspection.
- Details relating to any vehicle that is quarantined must be recorded on LANDATA by the repair certifier in the vehicle notes screen **including mileage, the dates when the vehicle entered quarantine, and the location of the quarantine.**
- The vehicle must be placed into repair certification quarantine within the 21 working days recheck period from the date recorded on the check sheet.

If these requirements are not followed – the vehicle is deemed to have not entered quarantine.

Page amended **21 August 2024** (see [amendment details](#)).

### 3-10 Evidence of repair and inspection process

NZTA requires repair certifiers to ensure, in every case, that the record for each individual vehicle contains evidence of the things the repair certifier considers when determining the compliance of a vehicle.

There are generally two types of evidence that can support a proper inspection and certification process:

- **Primary evidence:** the evidence available from a physical inspection of the vehicle and relevant documents
- **Secondary evidence:** other evidence that is relevant to the quality of repairs and state of the vehicle as presented for inspection, including the repairer's:
  - qualifications and experience
  - industry or manufacturer approvals
  - premises
  - specialist equipment.

## Primary evidence

### Physical inspection

In order to obtain appropriate evidence of compliance, all vehicles must be inspected in suitable premises, using appropriate equipment. [Introduction section 5.1](#) of the VIRM sets out the requirements for the premises and equipment used by repair certifiers when inspecting vehicles.

## Documents

If the inspection and certification of a vehicle includes reliance on documents to prove compliance, the repair certifier must retain on the vehicle file a copy of the document, or the relevant extract of it. This may be a photocopy, photograph, electronic file, or any other method of storage that ensures that the integrity of the information remains unaltered and that the information is readily accessible for subsequent reference.

When considering whether or not to take a document into account, repair certifiers must consider any matters that indicate that the document is not genuine or has been altered in any material way. Altered or forged documents must not be accepted.

## Secondary evidence

There is a wide range of relevant evidence available to a repair certifier which may be used to establish if they have 'reasonable grounds' to determine that a vehicle complies. The following questions must be considered by a repair certifier:

### The person who carried out the repair

- Who is the employer (if any)?
- What qualifications are held? Where relevant, this includes welding qualifications, I-CAR courses or similar.
- How much experience does the repairer have with the type of repair?
- Is the company a member of an appropriate trade association?
- Is the person, or their employer, approved by the relevant manufacturer?

### The premises and equipment used

- Do the premises have adequate facilities for the type of repair?
- Has appropriate equipment been used, including any specialist equipment supplied by manufacturers for the type of repair?

### Manufacturer's recommendations

- Does the manufacturer have any recommendations, and have they been followed?
- Does the manufacturer recommend that the type of repair not be carried out?

## Making a determination

A repair certifier must consider all relevant information available, placing the greatest weight on the primary evidence.

Where there is a lack of primary evidence, or where a repair certifier is unsure, he or she should consider any secondary evidence which is available.

For example:

- where it is not possible to determine compliance solely from an inspection of the vehicle, a repair certifier may consider whether the documentary evidence is sufficient to make a determination
- where it is not possible to determine compliance from an inspection of the vehicle and available documents, a repair certifier may consider that the weight of secondary evidence provides sufficient proof and comfort that the correct determination can be made.

## Recording the decision

In all cases a repair certifier must record the decision made, including the evidence they relied on.

## Inspection process: initial, intermediate and final inspections

The repair certification process consists of three phases and must begin before repairs are carried out:

1. Initial assessment and prescription of the repairs to be done.
2. Intermediate inspections of the repair in progress and prescription of any further remedial work. Also, to rectify any misunderstanding in the repair process or unsatisfactory repairs.
3. Final inspection and issue of LT308.

### 1. Initial assessment and prescription of the repairs to be done

During the initial assessment, photographs of damage must be taken which clearly show the extent of all of the damage to the vehicle. If the vehicle has come from Australia with a Person Properties Security Register (PPSR), all of the damage noted on the PPSR must be addressed and photographed.

Repair certifiers should make all efforts to obtain photographs, where possible, of the vehicle before it is stripped. The initial photographs can be taken after exterior panels have been removed but must be taken before repairs have been started. It is recommended that any border inspection photos are added to the file, and any photos from auction houses (eg Turners, Manheim, Pickles) or insurers if available.

At this point of the inspection clear details of the required repair process must be recorded in writing and be given to the repairer (yellow copy of the LT308) **before** the repair commences.

The process must prescribe the actions required, including such things as welding or bonding processes, etc.

#### Note 1

The repair process can be written on the LT308 or other document (eg a RepairCertNZ-developed form).

A copy must be held on the vehicle file.

Repair processes and instructions must not be written on the glazing of the vehicle or similar, sent by text or messaging, or be verbal.

Manufacturer's instructions or Thatcham methods must be followed unless they are not available for the particular situation. If not, other recognised repair research organisation procedures should be utilised. Only when the repair is not covered by any of these can 'best industry practice' be used and it is the repair certifiers responsibility to justify their repair methodology.

Any departure from the specifications (including departure from manufacturer's or Thatcham recommendations) must be approved by the repair certifier and be recorded on the LT308 repair schedule.

If the repair certifier inspects a vehicle they believe is uneconomic to repair they must add notes in LANDATA stating such.

### 2. Intermediate inspections of the repair in progress and prescription of any further remedial work. Also, to rectify any misunderstanding in the repair process or unsatisfactory repairs

Photographs at this stage need to clearly show any internal structural repair prior to the external panels being replaced that would cover the structural repair process from being observed. It is also recommended photographs of products used in the repair, components, specialist glues, rivets, etc are taken.

Any rectification or remedial work needs to be identified and advice given to the repairer in writing and a copy held on the vehicle file.

In some cases, the repair may require multiple vehicle inspections and photographs taken at different stages. This will ensure the appropriate repair standards have been followed.

### 3. Final Inspection and issue of LT308

Ensure all required documentation is available and relates to the vehicle being certified. The repair certifier must take final photographs of the completed repaired vehicle.

Information required to be held on the vehicle file may include (note, this is a guide only and not an exhaustive list. Other information may be required), such as:

- invoices for parts replaced
- auction house receipts, including photos
- trammel measurement/3D chassis measurement
- wheel alignment report
- evidence of inspection and/or calibration of ABS/SRS/ADAS
- donor vehicle details including identification, photos, sales/purchase receipts (evidence components that are used in the repair are like for like)
- evidence of the repair process used.

When a repair certifier has determined that a repaired vehicle complies with applicable requirements, the repair certifier must make a record of determination on the LT308 that the vehicle complies.

A file must be created and maintained for each vehicle a Repair Certifier inspects.

A repair certifier must 'determine on reasonable grounds' that a repair complies with requirements.

If the vehicle has been repaired before it entered New Zealand and the repair certifier cannot determine that the repair methods and parts used in the repair comply with the requirements of this manual, the repair certifier must record why they are prepared to certify the repair. This record should be supported as far as is practicable by documentation of tests and checks done on the repair and any components used.

Page added **1 August 2020** (see [amendment details](#)).

Page updated 10 July 2023 (see [update details](#)).

## 3-11 Repairer register

A repair certifier must create and maintain a repairer register of all repairers of vehicles inspected and certified by that repair certifier. The register must include all types of repairer including any person to whom a task is delegated, approved technicians, wheel alignment and auto-electrical services.

The register must contain a profile, including:

- company name and address
- details of facilities at its premises
- details of specialist equipment
- manufacturer approval(s)
- trade association membership(s)
- relevant qualifications of employees who carry out repairs
- evidence of compliance with relevant trade or safety standards

- evidence of technical expertise for any delegated tasks
- details of delegated tasks (if any).

The repair certifier should refer to [Technical bulletin 8: Repairer categories, capabilities and requirements](#) for guidance on repairer, repair technician, premises, and equipment requirements.

Page added 1 August 2020 (see [amendment details](#))

### 3-12 Repair shop profile

A repair certifier must have the repairers shop profile on their register before issuing any work instructions or carrying out any activities at the premises. A repair shop profile should include:

- the name, address and contact details of the repair shop
- a list of staff and their qualifications
- equipment on hand to undertake repair work
- the repair category that the repair certifier has determined the repair shop site in.

The repair certifier should refer to [Technical bulletin 8: Repairer categories, capabilities and requirements](#) for guidance on repairer, repair technician, premises, and equipment requirements to determine the repair category.

Page added 1 August 2020 (see [amendment details](#))

## 4 Complaints

**Customers should be encouraged to direct any complaints to the repair certifier in the first instance.**

To ensure that all written complaints are investigated, the repair certifier must maintain an effective complaints management process, which must provide:

- a) a clear and concise statement that recognises the positive value of complaints
- b) clear and concise instructions to all customers on how to register a complaint; this can be accomplished in several ways, for example:
  - i. a conspicuous notice on the work place wall, or
  - ii. a clear statement on any receipt or invoice issued, or
  - iii. a clear statement on the repair certifier's checksheet
- c) a straightforward explanation of the expected standards for resolution and the customer's right to appeal to the NZTA if they are dissatisfied with the proposed resolution
- d) full documentation of each complaint processed, in accordance with the NZTA PRS manual, to enable subsequent investigation
- e) acknowledgement in writing within three working days of any written complaint
- f) a proposed resolution to the complainant within 20 working days of the complaint being made
- g) a record of each complaint, whether verbal or written, in accordance with the NZTA PRS manual
- h) a clear direction to the NZTA freephone (0800 699 000) if a customer wishes to make a complaint or appeal a decision made by an inspecting organisation.

The repair certifier must ensure that the premises used for the inspection and certification of repairs comply with the applicable requirements in this section.

## 5 Inspection premises and equipment

### 5.1 Premises and equipment specifications

1. The repair certifier must carry out inspection and certification of repairs in an inspection area that:
  - a) enables a safe and thorough inspection
  - b) is situated within a building that has a roof, sides and door made of permanent building materials, and
    - i. is of sufficient dimensions, including doorway and access-way, to enable the efficient and thorough inspection of any vehicle
    - ii. is on ground that is constructed of a material that will remain firm in all weather conditions
    - iii. is on ground that is even and level (the ground will be considered level when it can be demonstrated that a vehicle will remain stationary with all brakes released)
    - iv. is sufficiently clear of structural and equipment intrusions (other than those necessary for the inspection and repair process) to enable the efficient and thorough inspection of any vehicle being certified
    - v. is provided with sufficient lighting to enable good visibility of the vehicle being certified and the equipment used in the inspection process.
2. The inspection area must provide the following equipment for the repair certifier (or delegate) to use as required:
  - a) an inspection hoist that enables the efficient and thorough close visual inspection of the complete vehicle underbody
  - b) an industrial-quality, hand-held inspection lamp
  - c) a hand tool selection
  - d) a trammel bar
  - e) currently calibrated four-wheel alignment measuring equipment and data sheets
  - f) currently calibrated three-dimensional chassis measuring equipment and data sheets
  - g) an endoscope capable of showing a clear picture in colour (effective from **1 January 2014**)
  - h) for motorcycle equipment see [Technical bulletin 8: Repairer categories, capabilities and requirements](#).

### 5.2 Compliance with statutory requirements

It is the repair certifier's responsibility to ensure that the premises and equipment comply, as they apply to the repair certifier or their business, with:

- occupational safety and health requirements
- any other relevant acts, regulations and local bylaws.

Page amended **1 April 2021** (see [amendment details](#)).

## 6 Appointments

If you're interested in becoming a repair certifier, refer to the RepairCert NZ website for more information.

[Become a repair certifier \(RepairCert NZ\)](#)

## 7 Sample certification documents

**Figure 1.** LT307 No repair certification required declaration







## 8 Definitions and abbreviations

<b>Applicable requirement</b>	means any requirement specified or incorporated in an Act, regulation, code or rule that applies to the design, construction, condition, equipment, modification, repair or maintenance of a specific vehicle.
<b>Approved vehicle standard</b>	means a vehicle standard with which a vehicle is required to comply by an applicable requirement.
<b>Certify</b>	means in relation to a vehicle, or specific aspect of a vehicle, to make a record of determination under section 6.6(1)(a) or 7.6(1)(a) of the Rule that confirms that the vehicle inspector or inspecting organisation has determined that the vehicle or specific aspect of the vehicle complies with the applicable requirements.
<b>Class</b>	in relation to vehicles, means a category of vehicle of one of the groups A, L, M, N, and T, as specified in Table 1 in <a href="#">section 3.4</a> of this introduction.
<b>Compliance label</b>	means an attachment to the vehicle in the form of a label that confirms compliance with applicable requirements.
<b>CRA</b>	means Collision Repair Association
<b>De-registered</b>	means that a vehicle's New Zealand registration has been cancelled in accordance with <a href="#">Part 17 of the Land Transport Act 1998</a> .
<b>Enter service</b>	in relation to a vehicle, means to begin to be operated in service on the road in New Zealand for the first time in compliance with registration requirements of <a href="#">Part 17 of the Land Transport Act 1998</a> .
<b>Inspection and certification</b>	means the performance of two or more of the following, for the purposes of determining compliance with applicable requirements: <ul style="list-style-type: none"> <li>• examining vehicles</li> <li>• determining whether or not a vehicle or specific aspect of a vehicle complies with applicable requirements</li> <li>• issuing evidence of vehicle inspection</li> <li>• recording and making available information about vehicles (including their systems, components, devices, fittings and equipment).</li> </ul>
<b>Inspection and certification document</b>	means a document required, produced or issued in the inspection and certification process, including a plate, a label, an electronic record and a check sheet.

<b>Inspection and certification outcome</b>	<p>in relation to a vehicle, means:</p> <ul style="list-style-type: none"> <li>• production of a record of determination as appropriate to the inspection and certification activity, or</li> <li>• provision of other records and information about the vehicle to the NZTA or other persons, or</li> <li>• production of evidence of vehicle inspection.</li> </ul>
<b>Inspecting organisation</b>	<p>means an organisation appointed under section 2.2 of the Rule which is responsible for inspection and certification outcomes. A repair certifier is an inspecting organisation and a vehicle inspector.</p>
<b>KSDP</b>	<p>means key service delivery partner. They are defined as organisations that are contracted or appointed by the Transport Agency to deliver regulatory products or services and who have sufficient market share and/or are of sufficient size and standing within an industry segment to be able to represent and influence the customer expectation of that industry segment.</p>
<b>Land Transport document</b>	<p>has the meaning stated in the <a href="#">Land Transport Act 1998</a>.</p>
<b>Manufacturer's operating limits</b>	<p>means:</p> <ul style="list-style-type: none"> <li>• in relation to a motor vehicle, the allowance provided by the vehicle manufacturer in terms of performance capability and dimensions, relative to deterioration, malfunction or damage beyond which the safe performance of the vehicle, as defined by the vehicle manufacturer, is compromised</li> <li>• in relation to a system, component or item of equipment, incorporated in or attached to a vehicle, the allowance provided by the system, component or equipment manufacturer in terms of performance capability and dimensions, relative to the deterioration, malfunction or damage, beyond which the safe performance of the system, component or item of equipment (and consequently the vehicle) is compromised.</li> </ul>
<b>Modify</b>	<p>in relation to a vehicle, means to change the vehicle from its original state by altering, substituting, adding or removing any structure, system, component or equipment, but does not include repair.</p>

<b>Motor vehicle</b>	<p>means a vehicle drawn or propelled by mechanical power, including its structure, systems, components and equipment; it includes a trailer, but does not include:</p> <ul style="list-style-type: none"> <li>• a vehicle running on rails</li> <li>• an invalid carriage</li> <li>• a trailer (other than a trailer designed solely for the carriage of goods) that is designed and used exclusively as part of the armament of the New Zealand Defence Force</li> <li>• a trailer running on one wheel and designed exclusively as a speed measuring device or for testing the wear of vehicle tyres</li> <li>• a vehicle designed for amusement purposes and used exclusively within a place of recreation, amusement or entertainment to which the public does not have access with motor vehicles</li> <li>• a pedestrian-controlled machine</li> </ul>
<b>MTA</b>	mean Motor Trade Association
<b>NZTA</b>	means <a href="#">NZ Transport Agency Waka Kotahi</a>
<b>RCA</b>	means Repair Certifiers Association
<b>Record of determination</b>	means a record, in paper or electronic form, that a vehicle or specific aspect of a vehicle complies or does not comply with applicable requirements
<b>Re-enter service</b>	in relation to a vehicle previously certified for entry into service on the road in New Zealand and that has been deregistered, means to begin to be operated in-service again
<b>Registered</b>	in relation to a vehicle, means registered under <a href="#">Part 17 of the Land Transport Act 1998</a>
<b>Registration number</b>	means the combination of numbers or letters, or numbers and letters on a registration plate, issued under <a href="#">Part 17 of the Land Transport Act 1998</a> .
<b>Repair</b>	in relation to a vehicle, means to restore a damaged or worn vehicle, its structure, systems, components or equipment; it includes the replacement of damaged or worn structures, systems, components and equipment with equivalent undamaged or new structures, systems, components and equipment.
<b>Repair certifier</b>	means a person appointed by NZTA to undertake and be responsible for the repair certification process as set out in the <a href="#">VIRM</a> .
<b>Repairers</b>	means repair businesses and workshops in New Zealand who undertake structural and other repairs to motor vehicles.
<b>Safe tolerance</b>	means the tolerance within which the safe performance of the vehicle, its structure, systems, components or equipment is not compromised, having regard to any manufacturer's operating limits.

<b>Specialist inspection and certification</b>	means inspection and certification of a specific aspect of a vehicle.
<b>Statement of compliance</b>	means a statement in a format specified by the NZTA confirming that a vehicle or component complied with one or more approved vehicle standards when manufactured or modified.
<b>Vehicle Identification Number (VIN)</b>	means a group of letters and numbers consisting of 17 characters that is: <ul style="list-style-type: none"> <li>• affixed to a vehicle in accordance with the relevant standard prescribed under Regulation 90V of the Traffic Regulations 1976, and</li> <li>• capable of being decoded to provide identifying information about that vehicle.</li> </ul>
<b>Vehicle inspector</b>	means a person appointed under section 2.2 of the Rule to carry out inspection and certification activities in accordance with the requirements and conditions imposed by the NZTA.
<b>Vehicle standard</b>	means a technical specification with which a vehicle, its structure, systems, components or equipment must comply, and which is adopted by: <ul style="list-style-type: none"> <li>• the New Zealand Standards Council; or</li> <li>• any international, national or regional organisation with functions similar to those of the New Zealand Standards Council.</li> </ul>
<b>Warrant of Fitness</b>	means evidence of vehicle inspection, issued under sections 6.8(b) or 7.9(b) or 7.9(c) of the Rule to a vehicle in sections 7.9(b) or 7.9(c) of the Rule.
<b>Water damage</b>	in relation to a vehicle, means damage to a vehicle's critical safety system as a result of exposure to water.

Page amended 1 August 2020 (see [amendment details](#))

# 1 Vehicle identification

## 1-1 VIN and chassis number

### Reasons for rejection

#### Mandatory requirements

1. A vehicle first registered or re-registered in New Zealand before 1 April 1994 does not have a VIN or chassis number (Note 1) (Figure 1-1-1, Figure 1-1-2).

2. A vehicle first registered or re-registered in New Zealand from 1 April 1994 does not have a VIN number (Note 1) (Figure 1-1-1, Figure 1-1-2).
3. A VIN number is not valid (Note 2).

### **Condition**

4. A VIN or chassis number has been (Note 1 and Note 3):
  - a) removed, or
  - b) erased, or
  - c) altered, or
  - d) defaced, or
  - e) obscured, or
  - f) destroyed, or
  - g) obliterated, or
  - h) affixed unlawfully or by unauthorised persons (Note 3).

### **Note 1**

The repair certifier must record the VIN number. The chassis number may be used as a technical reference.

### **Note 2**

A vehicle without a VIN must be referred to a VIN issuing agent ([VTNZ](#), [VINZ](#), [NZAA](#), [Drivesure](#), [CVC](#), [Autochecks](#)) to have a VIN assigned.

### **Note 3**

A valid VIN is a unique number that has been assigned to the vehicle in the vehicle's country of origin or by a person appointed by the NZTA. It consists of 17 characters that never contain the letters I, O or Q, and that is capable of being decoded to provide identifying information about the vehicle.

### **Note 4**

If the vehicle inspector has reason to believe that the VIN or chassis number has been tampered with in any way, they must advise the NZ Police.

### **Note 5**

If the VIN is removed or replaced during repair, the repair certifier must provide the TSD agent with all relevant information describing which parts of the vehicle were affected by the repairs and the source of any parts used (including the registration plates, VIN or chassis number of any donor vehicles). The TSD agent will complete the required documentation and reattach the VIN.

Figure 1-1-1. Structure of a VIN issued by the NZ Transport Agency

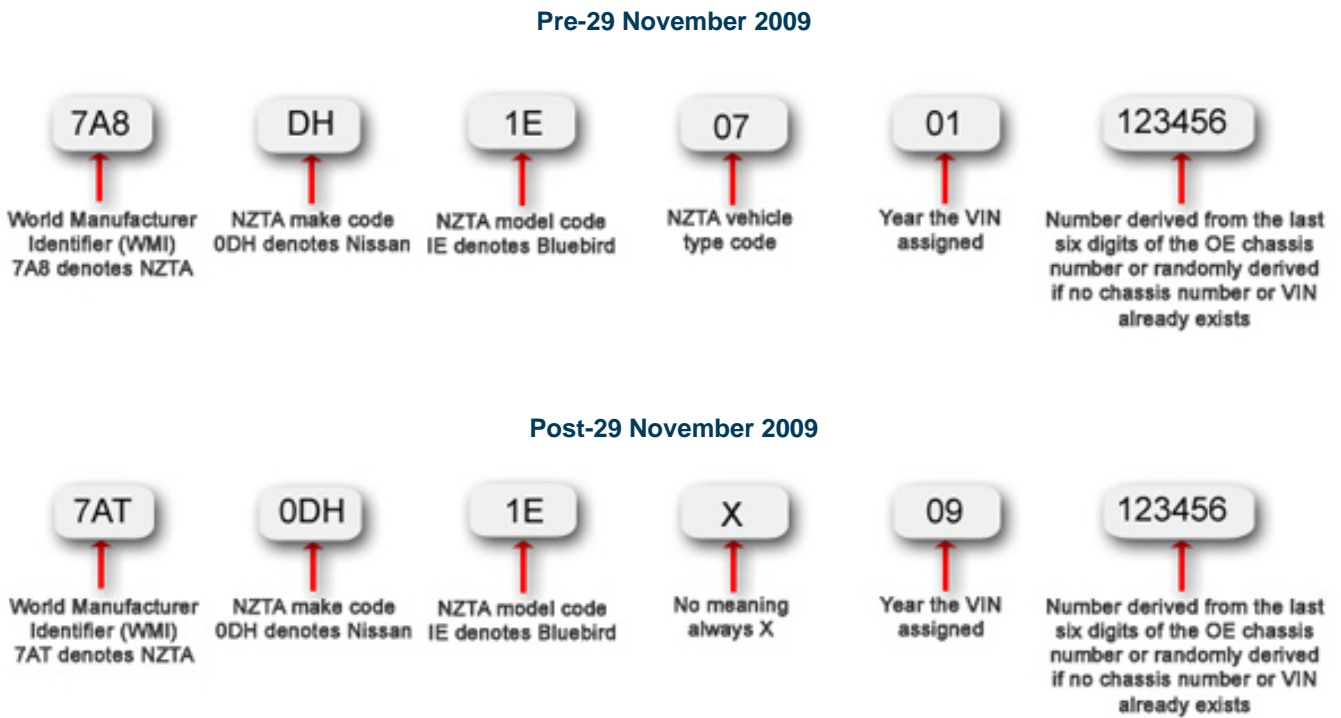
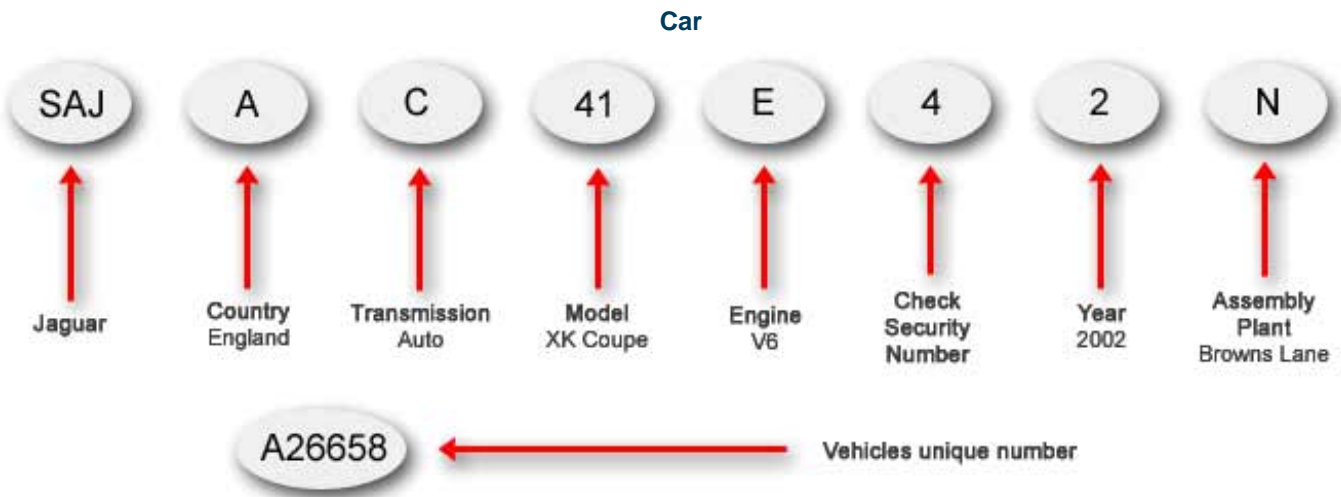
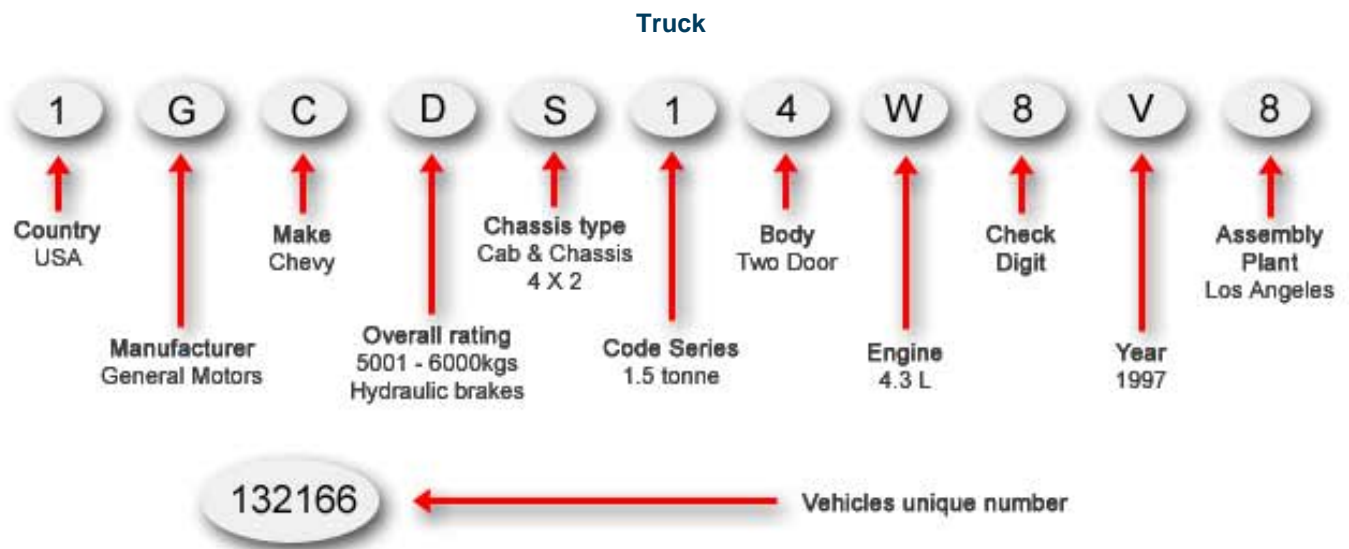


Figure 1-1-2. Structure of a VIN issued by the vehicle manufacturer





## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Standards Compliance 2002.](#)

### Mandatory requirements

1. A vehicle first registered or re-registered in New Zealand before 1 April 1994 must have a chassis number or VIN.
2. A vehicle first registered or re-registered in New Zealand from 1 April 1994 must have a VIN.

### Condition

3. A VIN or chassis number must not have been removed, erased, altered, defaced, obscured, destroyed, obliterated or affixed unlawfully or unauthorised.

## 2 Vehicle structure

### 2-1 Unibody chassis rails

### Reasons for rejection

1. The performance of a frontal impact occupant protection system has been affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment or the removal of equipment.
2. A chassis rail has not been replaced when there is evidence that it had been deformed so that a localised kink of 90° or more has been formed over a small radius.

3. A chassis rail has not been replaced or sectioned when there are visible cracks, tears or splinters before or after the chassis rail is straightened.
4. A crush zone has been repaired where this is not permitted in the manufacturer's instructions.
5. A rail has been over-stretched during repair.
6. Heat has been applied to a chassis rail in a manner that is not permitted in the manufacturer's instructions.
7. Rails have been heated as part of the repair and the manufacturer's temperatures and time limits have not been followed, or evidence of this process has not been provided (Note 2).
8. Heat has been applied to a rail in a manner that does not follow the manufacturer's specifications.
9. A rail has been sectioned when the manufacturer prohibits sectioning of rails.
10. A rail has been sectioned using any procedure that is prohibited by the manufacturer.
11. A recognised repair research organisation's procedures have not been followed to section a rail when the manufacturer's instructions are not available.
12. Unless permitted by the manufacturer's instructions, a chassis rail has been sectioned in or near the following locations:
  - a) engine, suspension, steering or drive train mounting point, or
  - b) crush zone.

#### **Note 1**

The replacement of damaged parts at factory seams should be done whenever practicable and when required by the vehicle manufacturer.

#### **Note 2**

If a rail is heated as part of a repair, evidence of the process must be provided in the vehicle file. This should include such information as the manufacturer's specifications, temperature indicator used, and the time that the heat was applied for.

#### **Note 3**

For further information on replacement components see [section 9-3 Replacement components](#).

## **Summary of legislation**

### **Applicable legislation**

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#).

### **Condition**

1. The performance of a frontal impact occupant protection system must not be affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment, or the removal

of equipment.

2. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle when manufactured.

Page amended 1 October 2013 (see [amendment details](#)).

## 2-2 Body-over-frame chassis rails

### Reasons for rejection

1. The performance of a frontal impact occupant protection system has been affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment or the removal of equipment.
2. A chassis rail has not been replaced when there is evidence that it has been deformed so that a localised kink of 90° or more has been formed over a small radius.
3. A chassis rail has not been replaced or sectioned when there are visible cracks, tears and or splinters before or after the chassis rail is straightened.
4. A crush zone has been repaired where this is not permitted in the manufacturer's instructions.
5. A rail has been over-stretched during repair.
6. Rails have been heated as part of the repair and evidence that this process has been carried out to the manufacturer's temperatures and time limits has not been documented (Note 2).
7. Heat has been applied to a chassis rail where this is not permitted in the manufacturer's instructions.
8. A rail has been sectioned when the manufacturer prohibits sectioning of rails.
9. A rail has been sectioned but not following the manufacturer's instructions.
10. A recognised repair research organisation's procedures have not been followed to section a rail when the manufacturer's instructions are not available.
11. Unless permitted by the manufacturer's instructions, a chassis rail has been sectioned in or near the following locations:
  - a) engine, suspension, steering or drive train mounting point, or
  - b) crush zone.

#### Note 1

The replacement of damaged parts at factory seams should be done whenever practicable and when required by the vehicle manufacturer.

## Note 2

If a rail is heated as part of a repair, evidence of the process must be provided in the vehicle file. This should include such information as the manufacturer's instructions, temperature indicator used, and the time that the heat was applied for.

## Note 3

For further information on replacement components see [section 9-3 Replacement components](#).

# Summary of legislation

## Applicable legislation

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#).

## Condition

1. The performance of a frontal impact occupant protection system must not be affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment or the removal of equipment.
2. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle when manufactured.

Page amended 1 October 2013 (see [amendment details](#)).

## 2-3 Sills

### Reasons for rejection

1. A sill has been sectioned where this is not permitted in the manufacturer's instructions.
2. A sill has been sectioned but not following either the manufacturer's instructions or a recognised repair research organisation's procedures.
3. A sill has been sectioned but not using one of the following procedures (unless the procedure used is permitted by the manufacturer or a recognised repair research organisation):
  - a) lap joint, or
  - b) offset butt or offset lap joint with appropriate inserts, or
  - c) butt joint with an insert, or
  - d) a 25mm overlap with MIG plug welds.

### Note 1

Damaged parts should be replaced at factory seams whenever practicable and when required by the vehicle manufacturer.

### Note 2

For further information on replacement components see [section 9-3 Replacement components](#).

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#).

### Condition

1. The performance of a frontal impact occupant protection system must not be affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment or the removal of equipment.
2. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle when manufactured.

Page amended **1 October 2013** (see [amendment details](#)).

## 2-4 A-pillars

### Reasons for rejection

1. An A-pillar has been sectioned when the manufacturer prohibits repairs to the A-pillar.
2. An A-pillar has been sectioned but not following either the manufacturer's methods or a recognised repair research organisation's procedures.
3. An A-pillar has been sectioned but not using one of the following procedures (unless specifically permitted by the manufacturer, or a recognised repair research organisation):
  - a) butt joint with an insert, or
  - b) offset butt joint, or
  - c) offset butt joint with an insert, or
  - d) a 25mm overlap with MIG plug welds.
4. A foam-filled pillar has not had the foam replaced with the correct foam.
5. Filler has been applied to the windscreen bonding face of the pillar where this is not permitted in the manufacturer's instructions.

6. An incorrect etch primer has been applied to the windscreen bonding face of the pillar.

#### Note 1

Damaged parts should be replaced at factory seams whenever practicable and when required by the vehicle manufacturer.

#### Note 2

For further information on replacement components see [section 9-3 Replacement components](#).

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Glazing, Windscreen Wipe and Wash, and Mirrors 1999](#).

### Condition

1. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle when manufactured.
2. The performance of a frontal impact occupant protection system must not be affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment or the removal of equipment.
3. Glazing must be mechanically sound, strong and securely affixed to the vehicle.

Page amended 1 October 2013 (see [amendment details](#)).

## 2-5 Other pillars and doors

### Reasons for rejection

1. A pillar has been sectioned where this is not permitted in the manufacturer's instructions.
2. A pillar has been sectioned without following either the manufacturer's instructions or a recognised repair research organisation's procedures.
3. An A-pillar has been sectioned but not using one of the following procedures (unless specifically permitted by the manufacturer or a recognised repair research organisation):
  - a) butt joint with an insert, or
  - b) offset butt joint, or
  - c) offset butt joint with an insert, or

- d) a 25mm overlap with MIG plug welds.
4. A foam-filled pillar has not had the foam replaced with the correct foam.
5. An inner pillar has been cut or patched in either of the following locations (unless the manufacturer allows it):
- a) above the seatbelt anchorage reinforcement, or
  - b) within 300mm of a seatbelt retractor anchorage.
6. In the absence of specific permission in the manufacturer's instructions, a pillar has been cut in one of the following locations:
- a) through sill panel reinforcements
  - b) within 150mm of a door latch
  - c) within 150mm of a door hinge.
7. A door intrusion beam, required for the performance of a vehicle's frontal impact occupant protection system, has been deformed.

#### **Note 1**

Damaged parts should be replaced at factory seams whenever practicable and when required by the vehicle manufacturer.

#### **Note 3**

For further information on replacement components see [section 9-3 Replacement components](#).

## **Summary of legislation**

### **Applicable legislation**

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Glazing, Windscreen Wipe and Wash, and Mirrors 1999](#)
- [Land Transport Rule: Door Retention Systems 2001](#).

### **Condition**

1. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle when manufactured.
2. The performance of a frontal impact occupant protection system must not be affected by any factor, including corrosion, structural damage, material degradation, inadequate repair, the fitting of additional equipment or the removal of equipment.
3. A seatbelt anchorage and its mounting location must:

- a) be of a strength appropriate to both the vehicle and the seatbelt, and
- b) be structurally sound and free of corrosion, and
- c) not be damaged or distorted.

4. A door retention system and its mountings must be safe, structurally sound and in good working order.

Page amended **7 October 2016** (see [amendment details](#)).

## 2-6 Bumpers and energy absorber

### Reasons for rejection

1. In the absence of specific permission in the manufacturer's instructions, one of the following components has been repaired:

- a) high strength steel bumper reinforcements
- b) aluminium bumper reinforcements
- c) structural fibre and composite bumpers
- d) non-mechanical energy absorbers.

### Summary of legislation

#### Applicable legislation

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#).

## 2-7 Plastic repair

### Reasons for rejection

1. In the absence of specific permission in the manufacturer's instructions, one of the following components has been repaired:

- a) fuel tank or line
- b) structural composite parts and components
- c) energy absorbing bumper
- d) composite leaf spring.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Frontal Impact 2001](#)
- [Land Transport Rule: Vehicle Repair 1998](#).

## 2-8 Points of attachment

### Reasons for rejection

1. A structure which is used as a point of attachment (Note 1) does not provide a secure mounting (Note 2).

#### Note 1

A point of attachment is the structure where legally required components such as headlamps, rear-view mirrors, etc are fitted.

#### Note 2

See [Technical bulletin 1](#) for further information regarding corrosion in Nissan Terrano or Mistral rear floor pan assemblies.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

## 3 Vision

### 3-1 Windscreen

#### Reasons for rejection

1. A windscreen that is required to be made of laminated glass is not made of laminated glass.
2. The incorrect adhesive has been used to bond in a piece of glazing.
3. A piece of glazing that is required to comply with an approved glazing standard did not comply, or cannot be demonstrated to have complied, with at least one of the standards listed in Table 3-1-1 at the time the glazing was fitted (Note 3).

4. A windscreen that has been repaired has not been repaired to an approved standard.
5. There is no documentation to support that a repair to a windscreen has been completed to an approved standard.
6. A piece of glazing fitted to a vehicle of class LA, LB1, LB2, LC, LD, LE1 or LE2 is not made of a transparent material that does not shatter.
7. A windscreen has scratches, discolouration or other defects that unreasonably impair the driver's vision or compromise the strength of the windscreen.
8. The windscreen bonding area of the A-pillar has been repaired and the original glazing adhesive has not been removed fully or until only a thin film is left before the new adhesive was used.
9. The wrong adhesive has been used previously and the original glazing adhesive has not been removed fully before the new adhesive was used.

**Note 1**

For a vehicle manufactured before 1 January 1991, a glazing marking which contains one or more of the approved trade names in Table 3–1–2 is evidence that a piece of glazing complies with an approved glazing standard.

**Note 2**

Curved scenic skylights above the cant rail, curved windows at the front and rear corners, skylights, louvres and interior partitions in omnibuses (vehicles of class MD1 and MD2) are not required to comply with approved glazing standards if they are made of transparent material that does not shatter.

**Note 3**

Any repairs to a windscreen must have documentation to show that the repair was carried out to an approved standard.

**Table 3-1-1 List of approved glazing standards\***

UN-ECE Regulation No.	EEC/EC Directive	FMVSS	ADR	Japan	Others
43	92/22 <b>2001/92</b>	205	8	TS for Window Glass or JIS R3211	BS 857 BS 5282 BS AU 178a ANSI/SAE Z26.1 NZS 5443 AS 2080 AS/NZS 2080 SABS 1191/1193 or ABG (behind driver only)




\* A piece of glazing that is required to comply with an approved glazing standard must comply with at least one of the standards listed in the table.

**Table 3-1-2. Approved trade names for glazing**

Armourfloat	Hankuk Glass Safety Heat	Plexite	Temperlite
Armourplate	Line	Safetyflex	Temperlite Santa Marina
Blindex	HMC Glass Safety Hankuk	Safety MGB (Meloplate)	Thorex Connex
Duolite Safety	TF5	Safety MGB (Melite Safety	Triplex
Duplicate Safety	HMC Glass Safety Hankuk	Plate)	Triplex Plate
Flolite	TV5	Sekurit	Tuflite
Ford Indestructo	Indestructo	Sigla	Tyneside
Ford Safety Glass	Nippon Safety	Spectrofloat Splintex	Veracetex
Ford Silver Arrow	NM Laminated Safety Glass	Sunmat	
Glacetex	FHP Peerless	Suntex Safety Glass	




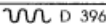







**Table 3-1-3. Glossary of codes for safety glass (including laminated glass) (Note 1)**

L	laminated glass
F	float glass
P	plate glass
LF	laminated float
LP	laminated plate
/	toughened, when near the  mark
// or ///	laminated, when near the  mark
TS	toughened glass
TP	toughened plate
T	toughened or tempered
Z	zone tempered
HP	high performance laminated safety glass
WHP	complies with impact test (windscreen high performance laminated safety glass)
DOT	Department of Transport (USA)
AS  1 or AS up-arrow 2	the glass, in the direction of the arrow, complies with the 70% light transmission requirement
ANSI	American National Standards Institute




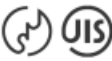




FMVSS codes	
AS1	for use anywhere in the vehicle
AS2	for use anywhere in the vehicle other than windscreen
AS3	for rear and rear side windows only
AS4 and AS5	for glazing not used for driver's vision (eg the rear window of heavy truck cabs or convertible tops, windows/doors in motorhome bodies, ute canopies, rear windows on buses, roof glazing etc)
Glazing cut from mother sheet	
L.76WHP	laminated, 0.76 mm interlayer, suitable for all locations
L.38	laminated, 0.38 mm interlayer, must not be used for windscreens
PCZ26.1	polycarbonate, meets requirements of ANSI Z26, must not be used for windscreens

DOT 266 AS1 M 4 7 1 NZS 5443 LF AS 2080 Lic 2004 W.H.P Lic 210  BS 857-2:1967  <b>PILKINGTON</b> New Zealand	LAMINATED F WHP  BS 857 Kinonglas-Kristall-FIRA/F BFB-HI DOT 31 / M 75.4 / AS 1 DGM 36593 VSP  D 396	 STADIP-V  43R-001009 M94 AS1-DOT211 E-00048 H8	<b>NISSAN</b> LAMPANE DOT 23  WISSAY  LP  AS1 NSG.M491
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**Figure 3-1-1. Approved standards markings**

The above standard markings may assist in determining compliance with approved standards.

<b>New Zealand Standards</b>  <b>Economic Commission for Europe (ECE)</b> 	<b>Australian Standards</b>  <b>Japanese Industrial Standards</b> 	<b>British Standards</b>  <b>South African Bureau of Standards</b> 	<b>Federal Motor Vehicle Safety Standards (FMVSS)</b> ASI DOT 0000 ↑ ↑ ↑ number allocated by DOT DOT mark ANSI Z26 compliance NOTE: The marking may be rearranged as shown in the windscreen markings above.
Glazing marked with the Allgemeine Bauartgenehmigung (ABG) <ul style="list-style-type: none"> <li>• manufacturer's trade name (e.g., Roxite), and</li> <li>• approval number (e.g., --D2406)</li> </ul> may be used only for glazing behind the driver.	 FBJ SEITZ SRE  D2307 AGP1000x0600	NOTE: The marking must have manufacturer's name (eg, Seitz) and ABG approval (eg, \U\U, D2307).	

**Figure 3-1-2. Typical laminated glazing markings**









<p><b>CRATER</b></p>  <p>Maximum diameter 5 mm</p>	<p><b>HORSESHOE</b></p>  <p>Maximum diameter 25 mm</p>	<p><b>STAR</b></p>  <p>Maximum diameter 30 mm</p>	<p><b>BULLSEYE</b></p>  <p>Maximum diameter 20 mm</p>	<p><b>CRACK</b></p>  <p>Maximum diameter 100 mm</p>
<p><b>COMBINATION SAME TYPE</b></p>  <p>Diameter of the smallest circle around all incidences is measured and maximum diameter applied.</p>		<p><b>COMBINATION DIFFERENT TYPES</b></p>  <p>Each type measured and maximum diameter applied separately.</p>		<p><b>COMBINATION SAME + DIFFERENT</b></p>  <p>Diameters of the smallest circles around all incidences of same types are measured and maximum diameter applied.</p>

Figure 3-1-3. Types and maximum sizes of windscreen damage

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Glazing, Windscreen Wipe and Wash, and Mirrors 1999.](#)

### Mandatory equipment

1. Windscreens fitted to the following vehicles must be made of laminated glass:
  - a) vehicles of class MA, MB, MC and NA manufactured on or after 1 July 1986
  - b) vehicles of class MD1 and MD2 manufactured on or after 1 July 1997
  - c) vehicles not covered by any of the defined vehicle classes manufactured on or after 1 January 2001.
2. All glazing fitted to vehicles of class LA, LB1, LB2, LC, LD, LE1 and LE2 must be made of a transparent material that does not shatter.

### Compliance with approved standards

3. Windscreens fitted to the following vehicles must comply with one or more of the approved glazing standards in Table 3-1-1:
  - a) vehicles of group M and N manufactured on or after 1 January 1960, and
  - b) vehicles not covered by any of the defined vehicle classes manufactured on or after 1 January 2001.
4. Glazing in locations other than windscreens fitted to the following vehicles must comply with one or more of the approved glazing standards in Table 3-1-1:
  - a) vehicles of group M (Note 2) and N manufactured on or after 1 February 1977 (Note 1)
  - b) vehicles not covered by any of the defined vehicle classes manufactured on or after 1 January 2001.

## Condition

5. A windscreen must be mechanically sound, strong and securely affixed to the vehicle.
6. A windscreen must not have scratches or other defects that:
  - a) unreasonably impair vision, or
  - b) compromise its strength.

Page amended 1 October 2013 (see [amendment details](#)).

# 4 Entrance and exit

## 4-1 Door and hinged panel retention systems

### Reasons for rejection

1. A motor vehicle fitted with doors used by the driver or passengers for entrance and exit of the motor vehicle does not have a door retention system.
2. A hinge for a door or other hinged panel is not securely attached to both the vehicle body and to the door or other hinged panel due to loose connections, corrosion or other damage.
3. A door used for entrance and exit cannot be opened from the inside.
4. A door used for entrance and exit does not open or close easily.
5. A door or other hinged panel does not remain secure in a closed or locked position.
6. A side door intrusion beam has been removed or is missing (where one is required).
7. A side intrusion beam has been repaired without specific permission in the manufacturer's instructions.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998 2.1\(1\)](#)
- [Land Transport Rule: Door Retention Systems 2001](#).

## Condition

1. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle, structure, system, component or equipment when manufactured.

### Mandatory equipment

2. A motor vehicle fitted with doors used by the driver or passengers for entrance and exit of the motor vehicle must have a door retention system.

## Permitted equipment

3. The door retention system on doors to the rear of the driver's seat may incorporate safety devices installed during the manufacture of the vehicle to prevent the doors from being opened from the inside of the vehicle (eg child safety locks).
4. A vehicle designed or adapted to transport prisoners is not required to be fitted with a mechanism for opening a door from the inside if the prison compartment has an alternative exit that can be operated by an authorised person in an emergency.

## Performance

5. A door retention system and its mountings must be safe and structurally sound.
6. A door used for the entrance and exit of the driver or passengers must be operable by any occupant seated by the door from inside the motor vehicle.
7. The vehicle must be repaired using components and materials that are fit for their purpose, and return the vehicle within safe tolerance of its state when manufactured or modified.
8. A door retention system must be in good working order.
9. A door used for entrance and exit must open and close easily.
10. A door used for entrance and exit must remain secure in a closed position during the operation of the motor vehicle.

# 5 Vehicle interior

## 5-1 Seats and seat anchorages

### Reasons for rejection

1. The vehicle is not fitted with a driver's seat.
2. An OE seat is missing or not fitted.
3. A seat is not attached to the vehicle structure by seat anchorages.
4. Damage or corrosion has weakened a seat frame.
5. The attachment of the seat to the seat anchorage is loose or weakened by damage.
6. The attachment of the seat anchorage to the vehicle structure is loose or weakened by damage (see [Technical bulletin 1](#) for further information on corrosion in Nissan Terrano or Mistral rear floorpan assemblies).
7. A seat frame has been repaired when this is prohibited by the manufacturer.
8. A seat has not been replaced after the seatbelt pre-tensioner system has been activated when this is required by the manufacturer's specifications.
9. A replacement seat has been used instead of an

OE seat, and:

- a) the seat is not fitted to unmodified OE seat anchorages, or

- b) the relationship between the seat, seat occupant and location of the seatbelt anchorages has been affected, or
- c) the replacement seat is not similar to the OE seat, that is a bench seat or bucket seats.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#), 2.1(1)
- [Land Transport Rule: Seats and Seat Anchorages 2002](#).

### Condition

1. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle, structure, system, component or equipment when manufactured.

### Mandatory equipment

- 2. A motor vehicle must be fitted with a driver's seat.
- 3. A seat in a motor vehicle must be fitted to the vehicle structure by means of seat anchorages.

### Performance

- 4. Seats and seat anchorages must be safe, strong and in sound condition.
- 5. Seats and seat anchorages must be securely attached to the vehicle structure.
- 6. A replacement seat that is similar to the OE seat may be used provided that:
  - a) the seat is fitted to unmodified OE seat anchorages
  - b) the relationship between the seat, seat occupant and location of the seatbelt anchorages has not been affected.

## 5-5 Seats and seatbelt anchorages

### Reasons for rejection

- 1. A seatbelt of the type specified in Table 5-5-1, Table 5-5-2 and Table 5-5-3 has not been fitted for a seating position where one is required to be fitted.
- 2. A seatbelt is fitted, but it is not the type specified in Table 5-5-1, Table 5-5-2 and Table 5-5-3 for the seating position.
- 3. The seatbelt assembly is not securely fixed to a seatbelt anchorage. (see [Technical bulletin 1](#) for further information on corrosion in Nissan Terrano or Mistral rear floorpan assemblies).
- 4. A seatbelt component (eg protective plastic cover on buckle, tongue or retractor system) is damaged so that foreign objects may enter the interior components, or so that they may cause damage to the interior components, mechanisms or webbing.
- 5. The seatbelt webbing (including webbing attached to the buckle) has:
  - a) a cut, including a cut on the surface, or

- b) a rip or tear, or
- c) fraying, or
- d) stretching (eg the belt has unusual web patterns or the webbing is deformed, will not lie flat, or is curled or rippled), or
- e) fading so that most of the colour has been bleached, or
- f) signs of chalking, or a powdery residue is evident on the webbing, or
- g) become stiff, or
- h) been dyed to conceal fading, or
- i) contamination from grease, paint, solvents or similar products.

6. The seatbelt stitching:

- a) is damaged or insecure, or
- b) shows signs of home repairs, eg glueing, stitching by hand or home sewing machine, staples, bolts, or rivets, or
- c) indicates that the 'rip stitch' system has been activated, that is the stitching is broken and a 'REPLACE BELT' label has been exposed near the lower seatbelt anchorage, or this label has been cut off.

7. A buckle and tongue:

- a) are mismatched, or
- b) do not lock, or
- c) do not remain locked, or
- d) do not release easily, or
- e) are insecure when coupled.

8. A seatbelt stalk:

- a) (wire-cable type) has wires that appear to be broken, or
- b) (plastic covered webbing type) has webbing that has deteriorated or is frayed, cut or faded, or
- c) (solid metal type) is corroded, cracked or buckled, or
- d) is not the correct type for the vehicle or the seating position.

9. A seatbelt with a pre-tensioning or pyrotechnic system has not been replaced after activation.

10. A seatbelt anchorage shows signs of cracks or deformation.

11. A diagnostic report has not been completed by the manufacturer or an approved representative for seatbelts that are connected to an ECU.

12. A seatbelt that is known to have been worn during a crash has not been replaced unless:

- a) this is permitted in the manufacturer's instructions
- b) the seatbelt has been inspected and certified to be within safe tolerance by the manufacturer or an approved agent.

13. A water-damaged vehicle is fitted with a seatbelt assembly that has been immersed or a second-hand replacement seatbelt assembly, and the assembly has not been inspected and certified to be within safe tolerance by the manufacturer or an approved agent.

**Note 1 Definitions**

**Outer seating position** means a seating position next to a side wall of the vehicle where there is no more than 500mm between the longitudinal centre of the seat and the side wall.

**Middle seating position** means a seating position in a vehicle that is not an outer seating position.

**Rear seating position** means a seating position in a vehicle behind the driver.

**Monocoque**, *in relation to a motor vehicle*, means that the chassis of the vehicle is integral to the body.

**Retrofit**, *in relation to a seatbelt or seatbelt anchorage in a motor vehicle*, means to fit a seatbelt or seatbelt anchorage in a location where a seatbelt or seatbelt anchorage has not been fitted before.

**Key to Table 5-5-1: Types of seatbelt**

—	No seatbelt required
L	Lap seatbelt
S	Static lap and diagonal seatbelt without a retractor
R1	Single-sensitive emergency locking retractor lap and diagonal seatbelt
R2	Multiple (dual) sensitive emergency locking retractor lap and diagonal seatbelt.

**Table 5-5-1 Vehicles first registered in New Zealand before 1 January 1991**

Vehicle class	Seating position (Note 5)	First registered anywhere	
		1 January 1955 to 31 October 1979	1 November 1979 to 31 December 1990
MA, MB, MC  LE (without motorcycle controls)	Front outer and driver's  (Note 1)	S <sup>2</sup>	R2 <sup>1, 3</sup>
	Front middle (Note 1)	—	L
	Rear outer (Note 1)	—	R2 or R1 or S
	Rear middle	—	L
NA (tare <2000 kg)	Front outer and driver's	S <sup>2</sup>	R2 <sup>1</sup>
	Front middle	—	L

<sup>1</sup> a four-wheel drive vehicle may be fitted with type S or type R1 seatbelts in the front outer seating position

<sup>2</sup> may retain OE seatbelts, but replacement seatbelts must be of type S

**Key to Table 5-5-2: Types of seatbelt**

—	No seatbelt required
L	Lap seatbelt
S	Static lap and diagonal seatbelt without a retractor
R1	Single-sensitive emergency locking retractor lap and diagonal seatbelt
R2	Multiple (dual) sensitive emergency locking retractor lap and diagonal seatbelt.

**Table 5-5-2. Vehicles first registered in New Zealand from 1 January 1991 to 31 March 2002**

Vehicle Class	Seating position	First registered anywhere	
		1 January 1955 to 31 December 1960	1 January 1961 to 31 December 2002
MA, MB, MC  LE (without motorcycle controls)	Front outer and driver's	S <sup>1, 2</sup>	R2 <sup>5, 6</sup>
	Front middle	—	L
	Rear outer	—	R2 or R1 or S <sup>1</sup>
	Rear middle	—	L or S or R1 or R2
NA	Front outer and driver's	S <sup>1, 2</sup>	R2 <sup>5</sup>
	Front middle	—	L
MD1, MD2	Front outer and driver's	—	R2 <sup>3, 4, 5</sup>
	Front middle	—	L <sup>4</sup>

<sup>1</sup> tare weight less than 2000kg

<sup>2</sup> may retain OE belts, but replacement belts must be of type S, R1 or R2

<sup>3</sup> applies to MD2 only if of monocoque construction (Note 1)

<sup>4</sup> if seatbelts are not fitted, but anchorages are fitted, must have seatbelts fitted from 1 October 2002. If anchorages are not fitted, seatbelts must be retro-fitted from 1 October 2003 (Note 1)

<sup>5</sup> front type R1 seatbelts may remain fitted if they were fitted as OE and have a declaration issued by a TSD agent, or a plate affixed to the vehicle in a position approved by the NZTA. If missing, refer the vehicle to a TSD agent.

**Key to Table 5-5-3: Types of seatbelt**

—	No seatbelt required
L	Lap seatbelt
S	Static lap and diagonal seatbelt without a retractor
R1	Single-sensitive emergency locking retractor lap and diagonal seatbelt
R2	Multiple (dual) sensitive emergency locking retractor lap and diagonal seatbelt.

**Table 5-5-3. Vehicles first registered in New Zealand from 1 April 2002**

Vehicle class	Seating position	Manufactured		
		1 January 1955 to 31 October 1979	1 November 1979 to 30 September 2003	From 1 October 2003
MA, MB, MC  LE (without motor cycle controls)	Front outer and driver's	S <sup>1, 2</sup>	R2 <sup>5, 6</sup>	R2 <sup>5, 6</sup>
	Front middle	—	L	L
	Rear outer	—	R2 or R1 or S <sup>1</sup>	R2 or R1
	Rear middle	—	L or S or R1 or R2	L or S or R1 or R2
NA (excluding motorhomes manufactured from 1 October 2003)	Front outer and driver's	S <sup>1, 2</sup>	R2 <sup>5</sup>	R2 <sup>5</sup>
	Front middle	—	L	L
	Rear outer	—	—	R2 or R1
	Rear middle	—	—	L or S or R1 or R2
MD1, MD2	Front outer and driver's	—	R2 <sup>3, 4, 5</sup>	R2 <sup>5</sup>
	Front middle	—	L <sup>3, 4</sup>	L
	Rear outer	—	—	R2 or R1
	Rear middle	—	—	L or S or R1 or R2

<sup>1</sup> tare weight less than 2000kg

<sup>2</sup> may retain OE belts, but replacement belts must be of type S, R1 or R2

<sup>3</sup> applies to MD2 only if of monocoque construction (Note 1)

<sup>4</sup> if seatbelts are not fitted, but anchorages are fitted, must have seatbelts fitted from 1 October 2002. If anchorages are not fitted, seatbelts must be retrofitted from 1 October 2003 (Note 1)

<sup>5</sup> front type R1 seatbelts may remain fitted if they were fitted as OE and have a declaration issued by a TSD agent, or a plate affixed to the vehicle in a position approved by the NZTA. If missing, refer the vehicle to a TSD agent.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Seats and Seat Anchorages 2002.](#)

### Mandatory equipment

1. A motor vehicle must be fitted with seatbelts as specified in Table 5–5–1, Table 5-5-2 and Table 5–5–3.

## 5-6 Airbags

### Reasons for rejection

1. A deployed airbag is less than 14 years old and the vehicle has not been low volume vehicle certified.
2. An OE airbag warning light system has been removed from a vehicle fitted with airbags.
3. A motor vehicle has a sign, light or other device that indicates the vehicle is fitted with an airbag when it is not fitted with an airbag and there are no other signs to say it has been removed.
4. An airbag cover:
  - a) is damaged, or
  - b) has deteriorated, or
  - c) shows signs of tampering.
5. The airbag warning light:
  - a) does not operate, or
  - b) indicates a fault in the system.
6. An airbag that failed to deploy when involved in a crash above the deployment threshold has not been replaced.
7. An airbag component such as the impact sensor, clock spring or wire harness has been repaired where this is not permitted in the manufacturer's instructions.
8. An airbag component has been replaced and the specifications are different from the original component.
9. A salvaged replacement air bag and its associated components have been fitted without evidence of their fitness for purpose, including their source and the storage conditions of the donor vehicle and the airbag and its components (Note 1).
10. A declaration is produced for the airbag system stating that not all components and connections are within specifications (Note 2).

11. A declaration has not been completed when there is damage beyond the radiator support panel (Note 2).

#### **Note 1**

See [Technical bulletin 2](#) for further information on salvaged airbags.

#### **Note 2**

See [Technical bulletin 3](#) for an explanation of declaration requirements.

## **Summary of legislation**

### **Applicable legislation**

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Frontal Impact 2001](#).

### **Mandatory equipment**

1. A frontal impact airbag, its operating system and its warning light system must remain operational if the vehicle was originally manufactured with a frontal impact airbag.
2. A motor vehicle must not have a sign, light, or other device that indicates the vehicle is fitted with an airbag if it is not fitted with an airbag.
3. A motor vehicle must not have a light or other device indicating an airbag operating system is operable if it is inoperable.
4. Airbags may be removed or made inoperable in a vehicle that is more than 14 years old from the date of first registration; however, the vehicle must then be low volume vehicle certified.
5. Airbags may be removed or made inoperable in a vehicle that has been modified for disability or specialist use; however, the vehicle must then be low volume vehicle certified.

### **Permitted equipment**

6. A switch may be installed as OE to render an airbag temporarily inoperable.

### **Performance**

7. An airbag and its operating system must be safe and in good condition.
8. An airbag warning light fitted by the manufacturer must remain operational.

## **5-7 Interior impact**

### **Reasons for rejection**

1. An interior fitting, control, or surface of a motor vehicle has deteriorated to such an extent that the likelihood of injury to occupants is increased.

2. An interior fitting, control, or surface has been repaired or replaced in such a way that the likelihood of injury to occupants is increased.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Interior Impact 2001](#).

### Performance

1. Interior fittings, controls, and surfaces in the passenger compartments must be such that the likelihood of injury to occupants is minimised.

## 6 Brakes

### 6-1 Service brake and park brake

1. Brake fluid in the master cylinder reservoir shows signs of dirt or contamination when the vehicle has been water damaged.
2. Any replacement used parts are outside the manufacturer's wear limits or specifications.
3. The service brake pedal is insecure.
4. A brake pipe (including connections) is:
  - a) insecure, or
  - b) deformed from its original shape, or
  - c) corrosion damaged, for example there are signs of pitting or a noticeable increase in the pipe's outside diameter, or
  - d) routed incorrectly, or
  - e) not supported in all the original manufacturer's locations using supporting clamps and clips.
5. A brake calliper is insecure.
6. An ABS system component is damaged, insecure or missing.
7. A brake disc or drum is fractured or otherwise damaged.
8. The ABS or brake system warning lamp or self-check system, if fitted, indicates a defect in the ABS or brake system.
9. A declaration stating that a full diagnostic check has been completed by the manufacturer, an approved representative, or a recognised technician where any part of the ABS system has been repaired, replaced or damaged is not available (Note 1).

10. A declaration stating that a full diagnostic check has been completed by the manufacturer, an approved representative, or a recognised technician where the damage to the vehicle extends beyond the radiator support panel is not available (Note 1).

11. The parking brake lever:

- a) is insecure, or
- b) mounting is damaged, corroded, distorted, or
- c) is fractured within 150mm of the lever mounting.

12. A brake component shows signs of heating or welding after original manufacture.

#### **Note 1**

See [Technical bulletin 3](#) for an explanation of declaration requirements.

## **Summary of legislation**

### **Applicable legislation**

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Light-vehicle Brakes 2002](#).

### **Mandatory equipment**

1. Vehicles must have a service brake that acts on each wheel, except in the following cases:

- a) A vehicle of class MA, MB, MC, MD1, MD2, or NA first registered anywhere before 1 February 1977 may have a service brake that is designed to act on fewer than four wheels.
- b) A vehicle of class LE first registered anywhere before 1 February 1977 may have a service brake that is designed to act on fewer than three wheels.
- c) A vehicle first registered in New Zealand from 1 November 1990 that does not have a dual circuit service brake must have a parking brake that is capable of bringing the vehicle to a controlled stop if the service brake fails.

### **Permitted equipment**

2. A vehicle may be fitted with a warning system that is part of, or associated with, the use of a brake component or system.

### **Performance**

3. The brake friction surfaces must be within safe tolerance of their state when manufactured, and must not be scored, weakened or damaged to the extent that the safe performance of the brake is adversely affected.

## **7 Steering and suspension**

## 7-1 Steering and suspension systems

1. In the absence of specific permission in the manufacturer's instructions:
  - a) a steering or suspension component has been welded as part of the repair, or
  - b) a steering or suspension component has been heated as part of the repair.
2. A steering or suspension component that has been damaged has not been replaced.
3. An original steering or suspension component has been retained during the repair that may have been damaged, and has not been disassembled and subjected to non-destructive testing by an approved CBIP inspector qualified in the process used.
4. The steering and suspension components have not been repaired so that they are within safe tolerance of the state of the system, component or equipment when manufactured.
5. New bolts of the same grade and size as the original bolts have not been used for replacement when the damage is a direct result of impact to steering or suspension components, or when stretch bolts are used.
6. A second-hand replacement component is worn beyond manufacturer's tolerances.
7. The steering wheel is insecurely attached to the steering shaft.
8. The steering column:
  - a) is insecure, or
  - b) has not been replaced if it was a collapsible column and it was damaged, or
  - c) has been repaired if it was a collapsible column.
9. A linkage or joint between the steering column shaft and steering box or rack:
  - a) is insecure, or
  - b) is damaged, significantly corroded, distorted or cracked, or
  - c) shows signs of welding or heating after original manufacture, or
  - d) does not operate smoothly without roughness or stiffness, or
  - e) is fouling on the vehicle structure, wheel, tyre or brake system component.
10. The steering box or rack:
  - a) is insecure, or
  - b) is damaged, significantly corroded, distorted or cracked, or
  - c) shows signs of welding or heating after original manufacture, or
  - d) does not operate smoothly without roughness or stiffness.
11. A steering linkage or joint, steering arm or associated equipment, or a kingpin or outer ball joint:
  - a) is insecure, or
  - b) is damaged, significantly corroded, distorted or cracked, or
  - c) shows signs of welding or heating after original manufacture, or
  - d) does not operate smoothly without roughness or stiffness, or

- e) is fouling on the vehicle structure, wheel, tyre or brake system component.
12. A lock stop is loose or damaged.
13. A steering component mounting point:
- a) is insecure, or
  - b) has corrosion damage, buckling or fractures.
14. A front or rear suspension component:
- a) is insecure, or
  - b) is damaged, significantly corroded, distorted or cracked, or
  - c) shows signs of welding or heating after original manufacture, or
  - d) does not operate smoothly without roughness or stiffness, or
  - e) shows excessive play, roughness or stiffness in a strut upper support bearing.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Steering Systems 2001](#).

### Condition

1. A steering system and any associated systems and components that could affect the directional control of a vehicle must:
- a) be in good condition and provide the vehicle with safe, efficient, convenient and sensitive control, and
  - b) be strong, durable and fit for their purpose, taking into account whether adverse affects have resulted from a loss of integrity of any protective system used by a relevant component.

## 8 Vehicle measurement

### 8-1 Three-dimensional chassis measurement

#### Reasons for rejection

1. A three-dimensional chassis measurement has not been completed when:
- a) more than one panel requires repairs and/or replacement, or
  - b) a chassis rail has been damaged or displaced, or
  - c) where there is corrosion damage and the vehicle structure has deformed or collapsed.
2. A trammel bar measurement (or three-dimensional chassis measurement) has not been completed when:

- a) only one panel requires repairs and/or replacement, or
  - b) there is no damage or displacement of a chassis rail or structural body section.
3. A trammel bar measurement has been completed and a four-wheel alignment has not been completed.
  4. When a trammel bar has been used, the four-wheel alignment measurements cannot be brought within the manufacturer's specifications.
  5. The actual measurements have not been recorded.
  6. Where no measurement tolerances are available, the chassis measurement exceeds a measurement tolerance of +/- 3mm for a unibody or +/- 5mm for a body-over-frame vehicle.
  7. The measurements of the vehicle are not within the vehicle manufacturer's or measurement sheet's specified measurement tolerances (Note 2).
  8. An incorrect measurement sheet for the vehicle has been used (eg make, model, mechanical components in or out).
  9. The vehicle has not been measured by the repair inspector or by a technician recognised as competent by the repair certifier.
  10. The measurements have not been signed off by the repair inspector or by a technician recognised as competent by the repair certifier.
  11. The measurement system used is not currently calibrated.
  12. Inadequate measurements have been taken to determine whether the vehicle is within specification.

#### **Note 1**

It is recommended that vehicles manufactured after 1 January 2004 be measured using an electronic measuring system.

#### **Note 2**

No chassis measurement is required when the only repairs are for corrosion damage and the damaged area or components shows no sign of deformation or collapse of the structure.

#### **Note 3**

The vehicle does not have to be returned to within the original specifications if it can be shown that there are no adverse effects to the structure, components or equipment. This must be noted on the LT308 with an explanation. However, there is no requirement for the inspecting organisation to accept these comments and they do not have to accept the LT308.

#### **Note 4**

The measurement sheet must be retained by the repair certifier with the vehicle file.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

## 8-2 Four-wheel alignment measurement

### Reasons for rejection

1. A four-wheel alignment has not been completed when:
  - a) corrosion has affected a steering or suspension attachment, or
  - b) other damage has affected steering or suspension.
2. The measurements of the vehicle are not within the specified tolerance.
3. The measurements have not been taken by a technician approved by the repair certifier.
4. The four-wheel alignment machine is not currently calibrated.

#### Note 1

A copy of the wheel alignment report must be retained by the repair certifier with the vehicle file.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

## 9 General repairs

### 9-1 Water damage

#### Reasons for rejection

1. A safety-related component, part or system has not been inspected and replaced as described in Table 9–1–1.
2. A body panel has not had all water contamination and residue removed from its cavities and the vehicle's corrosion protection restored.
3. During the inspection of a vehicle there is evidence found that the vehicle has been water damaged and it has not been recorded as water damaged **in the NOTES screen (Note 5)**.

4. The vehicle has not been treated as though it has been fully immersed in water contaminated with silt and/or corrosive salts.
5. A body panel or structure has water contamination or residue.
6. Corrosion protection has not been restored as near as is practicable to the OE specifications.
7. The manufacturer's repair procedures have not been followed for all replacement parts, components or systems.
8. An item in the far right-hand column of Table 9–1–1 that has been retained has not been certified as within safe tolerance by the manufacturer or an approved agent.

#### **Note 1**

Vehicles purchased on or after 7 September 2016 and/or border checked on or after 7 October 2016 must be treated as fully submerged and deviations will not be considered by NZTA.

#### **Note 2**

The repair certifier must retain documented proof of all replacement components with the vehicle file.

#### **Note 4**

Where any component is retained and requires inspection, a record of this must be retained by the repair certifier with the vehicle file.

#### **Note 5**

The repair certifier must contact NZTA if the repair certifier notes at any stage that the vehicle has been subjected to water damage and that the vehicle is not noted in Landata as being water damaged.

Notify details of the vehicle and damage to NZTA's Permitting Assessments team at [FRR@nzta.govt.nz](mailto:FRR@nzta.govt.nz)

#### **Note 6**

A specialist repair certifier must complete a LT308 indicating that the water damage to the vehicle has been assessed in accordance with the [VIRM: Light vehicle repair certification](#) and repairs have been completed to the required standard. Files relating to water damage assessment will be audited during the normal [performance review system](#).

#### **Note 7**

[Land Transport Rule: Vehicle Standards Compliance 2002](#), defines water damage as, in relation to a vehicle, damage to a vehicle's critical safety system as a result of exposure to water.

**Table 9-1-1 . Water damaged vehicle safety related components**

Vehicle Components	Options		
	Component to be replaced with non-used genuine components	Component can be replaced with used components of known origin, storage and condition	The original components can be reused after being stripped, inspected and tested by the manufacturer or an approved representative
Seatbelt assemblies	✓	x	x
Seatbelt pre-tensioners	✓	x	x
Airbags <sup>1</sup>	✓	x	x
SRS control module	✓	x	x
SRS sensor(s)	✓	x	x
SRS wiring loom	✓	x	x
SRS relay(s)	✓	x	x
SRS clockspring	✓	x	x
ECU's (engine, suspension, etc.)	✓	x	x
Wiring loom	✓	✓	x
ABS / ESC actuator	✓	x	x
ABS / ESC control module	✓	x	x

Brake master cylinder	✓	✓	✓
Brake booster system	✓	✓	x
Brake calipers / drum parts	✓	✓	✓
Line pressure valves	✓	✓	✓
Brake lamp switch	✓	✓	x
Ignition switch	✓	✓	x
Lamp switches	✓	✓	x
Lamp wiring and connectors	✓	✓	x
Lamp relay(s)	✓	✓	x
Horn, relay and switch	✓	✓	x
Collision avoidance & lane departure sensors	✓	✓	✓
Radar/laser cruise control sensors	✓	✓	✓
Suspension height sensors	✓	✓	✓
Wiper motor and switch	✓	✓	x
Alternator	✓	✓	✓

Starter motor	✓	✓	✓
HVAC system	✓	✓	✓
Gauge cluster (speedometer, tach.)	✓	✓	x
Door locks and latches	✓	✓	✓
Fluids (brake, steering, engine, drivetrain, etc.)	✓	x	x
Lamp assemblies	✓	✓	x
Fly by wire accelerator	✓	✓	x
Throttle cable	✓	✓	✓
Electronic parking brake components	✓	✓	x
Handbrake cable	✓	✓	✓

<sup>1</sup> Refer to [section 5-3 Airbags](#) in this manual

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#)
- [Land Transport Rule: Vehicle Standards Compliance 2002.](#)

### Repair requirements

1. The vehicle must be treated as though it has been fully immersed in water contaminated with silt and/or corrosive salts.
2. All body panels and structure must have all water contamination and residue removed from their cavities and the vehicle's corrosion protection restored.

## Certification process

3. The repair certifier must specify what repairs must be carried out to reinstate the vehicle to requirements of the Vehicle Repair Rule (and any other relevant rules). The repair certifier should indicate at what stages he wishes to inspect the vehicle before repairs can proceed.

4. When carrying out inspections, the repair certifier must obtain documents that outline the history of the replacement components. The Vehicle Repair Rule requires that designated components must be replaced with new or with used components. For used components the full history of the donor vehicle must be known and that history must not prevent the vehicle from being restored to within safe tolerance of its state when first manufactured.

a) Intermediate inspections must occur at a time when a repair certifier can determine with confidence that the repairs have been carried out in accordance with their instructions and the rules.

b) In the final inspection a repair certifier must only certify a vehicle as being compliant, if they are fully satisfied that all necessary repairs have been completed to their instructions and the vehicle is now compliant with the Rule.

c) Once point (b) is complete the vehicle may go through the entry level inspection to allow it to be registered. The vehicle is still subject to the entry requirements.

Page amended **13 December 2017** (see [amendment details](#)).

## 9-2 Welding

### Reasons for rejection

1. The manufacturer's welding procedures have not been followed.

2. A recognised repair research organisation's procedures have not been followed (when the manufacturer provides no information).

3. A weld has been completed using the incorrect:

a) shielding gas, or

b) electrode wire.

4. There has been too much heat build-up during the welding so that the parent material is weakened.

5. The weld has:

a) porosity present, or

b) cracks present, or

c) undercut or cold lap, or

d) poor penetration.

6. Unless the vehicle manufacturer states otherwise replacement spot welds are:

a) located on top of the OE weld locations, or

b) spaced so as to create a continuous heat-affected zone.

7. Brazing has been used in a repair where it is not specifically permitted in the manufacturer's instructions.

8. The weld has not been completed to NZS 1554 or I-CAR compliant standards.

## Note 1

When welding is done, the manufacturer's specifications must be taken into account.

# Summary of legislation

## Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

Repair requirements

1. The repair method used to comply a vehicle must take into account:

- a) the date of manufacture of the vehicle, and
- b) the class, make and other relevant characteristics of the vehicle, and
- c) the approved vehicle standards with which the vehicle is required to comply, and
- d) any relevant manufacturer's recommendations and alternative methods, and
- e) the material specifications used for the construction of the vehicle, its structure, systems, components or equipment, and
- f) the compatibility of the intended repair process with material specifications.

2. Welding must be completed to NZS 1554 or I-CAR compliant standards.

Page amended 7 October 2016 (see [amendment details](#)).

## 9-3 Replacement components

### Reasons for rejection

1. A replacement component, part or system that must comply with an approved vehicle standard does not.
2. A replacement component, part or system that must comply with an approved vehicle standard complies with an earlier version of the standard than the vehicle being repaired was certified to.
3. A replacement component, part or system that must comply with an approved vehicle standard complies with a more recent version of the standard than the vehicle being repaired was certified to, and this compromises the safety of the component, part or system.
4. A component, part or system that does not have to comply with a vehicle standard has been repaired using replacement components, parts or systems that:
  - a) are not fit for the purpose, or
  - b) do not meet the vehicle manufacturer's specifications, or
  - c) do not meet the specifications of an approved supplier to the vehicle manufacturer, or
  - d) do not meet the specifications of an approved standards institution.
5. Used replacement components, parts or systems have been fitted and:

- a) there is no evidence of the origin of the component, part or system, or
- b) there is no evidence that the donor vehicle meets the same standards as the vehicle being repaired, or
- c) the replacement component, part or system does not meet the same specifications as the replaced component, part or system, or
- d) the component, part or system is outside the manufacturer's tolerances or specifications.

#### **Note 1**

The fitment of aftermarket panels made from composite materials may adversely effect the frontal impact compliance of a vehicle.

## **Summary of legislation**

### **Applicable legislation**

- [Land Transport Rule: Vehicle Repair 1998](#).

### **Repair requirements**

1. New or used replacement systems, components and equipment used in a repair must comply with an approved vehicle standard applicable to the year of manufacture of the vehicle, system, component or equipment (or later).
2. If there is no applicable approved vehicle standard, new or used replacement systems, components or equipment used in a repair must be fit for the purpose for which they are to be used by reference to:
  - a) the vehicle manufacturer's specifications for original performance, or
  - b) the original equipment supplier's manufacturer's specifications, or
  - c) later specifications for the same systems, components and equipment issued or approved by the vehicle manufacturer, or
  - d) the manufacturing and materials specifications of an approved standards institution for the systems, components and equipment.

Page amended 1 **October 2013** (see [amendment details](#)).

## **9-4 Component protection**

### **Reasons for rejection**

1. Weld-through primers have not been used during the repair **where required**.
2. A corrosion protection system has not been applied during a repair upgrade when weld-through primer was not originally used.
3. A seam or seams have not been sealed using a suitable sealant.
4. A surface has not been corrosion protected or the original protection has been degraded in the repair, making it ineffective.

5. Manufacturer's corrosion protection instructions, or when these are not available, a recognised repair research organisation's procedures have not been used.

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

### Repair requirements

1. The repair method used to comply a vehicle must take into account:
  - a) the date of manufacture of the vehicle, and
  - b) the class, make and other relevant characteristics of the vehicle, and
  - c) the approved vehicle standards with which the vehicle is required to comply, and
  - d) any relevant manufacturer's recommendations and alternative methods, and
  - e) the material specifications used for the construction of the vehicle, its structure, systems, components or equipment, and
  - f) the compatibility of the intended repair process with material specifications.

Page updated 4 April 2024 (see [details](#))

## 9-5 Fire damage

### Reasons for rejection

1. A body panel has not had all fire contamination and residue removed from its cavities and the vehicle's corrosion protection restored.
2. A structural component has suffered heat damaged beyond its intended limits.
3. During the inspection of a vehicle there is evidence found that the vehicle has been fire damaged and it has not been recorded as fire damaged **in the NOTES screen (Note 4)**.
4. A body panel or structure has fire contamination or residue.
5. Corrosion protection has not been restored as near as is practicable to the OE specifications.
6. The manufacturer's repair procedures have not been followed for all replacement parts, components or systems.

#### Note 1

The repair certifier must retain documented proof of all replacement components with the vehicle file.

#### Note 3

Where any component is retained and requires inspection, a record of this must be retained by the repair certifier with the vehicle file.

#### Note 4

The repair certifier must contact NZTA if the repair certifier notes at any stage that the vehicle has been subjected to fire damage and that the vehicle is not noted in LANDATA as being fire damaged.

Notify details of the vehicle and damage to the NZTA's Permitting Assessments team at [FRR@nzta.govt.nz](mailto:FRR@nzta.govt.nz)

## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

### Repair requirements

1. All body panels and structure must have all fire contamination and residue removed from their cavities and the vehicle's corrosion protection restored.

### Certification process

2. The repair certifier must specify what repairs must be carried out to reinstate the vehicle to requirements of the Repair Rule (and any other relevant rules). The repair certifier should indicate at what stages he wishes to inspect the vehicle before repairs can proceed.

3. When carrying out inspections, the repair certifier must obtain documents that outline the history of the replacement components. The Repair Rule requires that designated components must be replaced with new or with used components. For used components the full history of the donor vehicle must be known and that history must not prevent the vehicle from being restored to within safe tolerance of its state when first manufactured.

a) Intermediate inspections must occur at a time when a repair certifier can determine with confidence that the repairs have been carried out in accordance with their instructions and the rules.

b) In the final inspection a repair certifier must only certify a vehicle as being compliant, if they are fully satisfied that all necessary repairs have been completed to their instructions and the vehicle is now compliant with the Rule.

c) Once point (b) is complete the vehicle may go through the entry level inspection to allow it to be registered. The vehicle is still subject to the entry requirements.

Page amended **13 December 2017** (see [amendment details](#)).

## 10 Motorcycles

### 10-1 Frames and forks

#### Reasons for rejection

1. A motorcycle frame has not been replaced when there is evidence that it had been deformed so that a localised kink of 90° or more has been formed over a small radius.

2. A motorcycle frame has been heated.
3. A steel frame of a motorcycle has been sectioned without an insert.
4. Heat has been applied to a frame in a manner that is not permitted in the manufacturer's instructions.
5. A frame has been heated as part of the repair and the manufacturer's temperatures and time limits have not been followed or evidence that this process has been followed has not been presented with the LT308 (Note 2).
6. A fork has been heated.
7. A fork has been straightened but the cross section has been deformed.
8. A thin-walled fork has been straightened after being bent more than 15°.
9. A fork has been straightened when the original damage is not known.
10. A fork has been sectioned.

#### **Note 1**

Damaged parts should be replaced at factory seams whenever practicable and when required by the vehicle manufacturer.

#### **Note 2**

If a frame is heated as part of a repair, evidence of the process must be included with the LT308. This should include such information as the manufacturer's specifications, temperature indicator used and the time that the heat was applied for.

## **Summary of legislation**

### **Applicable legislation**

- [Land Transport Rule: Vehicle Repair 1998.](#)

### **Condition**

1. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle, structure, system, component or equipment when manufactured.

## **10-2 Measurements**

### **Reasons for rejection**

1. A fork has runout in excess of 0.4mm (unless permitted by the manufacturer).
2. One of the following measurements is not within the manufacturer's specifications:
  - a) wheelbase (Figure 10-2-1)
  - b) steering head angle (Figure 10-2-2)

c) front wheel castor angle (Figure 10-2-3)

d) wheel track offset (Figure 10-2-4).

3. The wheel alignment has not been measured.

4. The wheel alignment is not within specification.

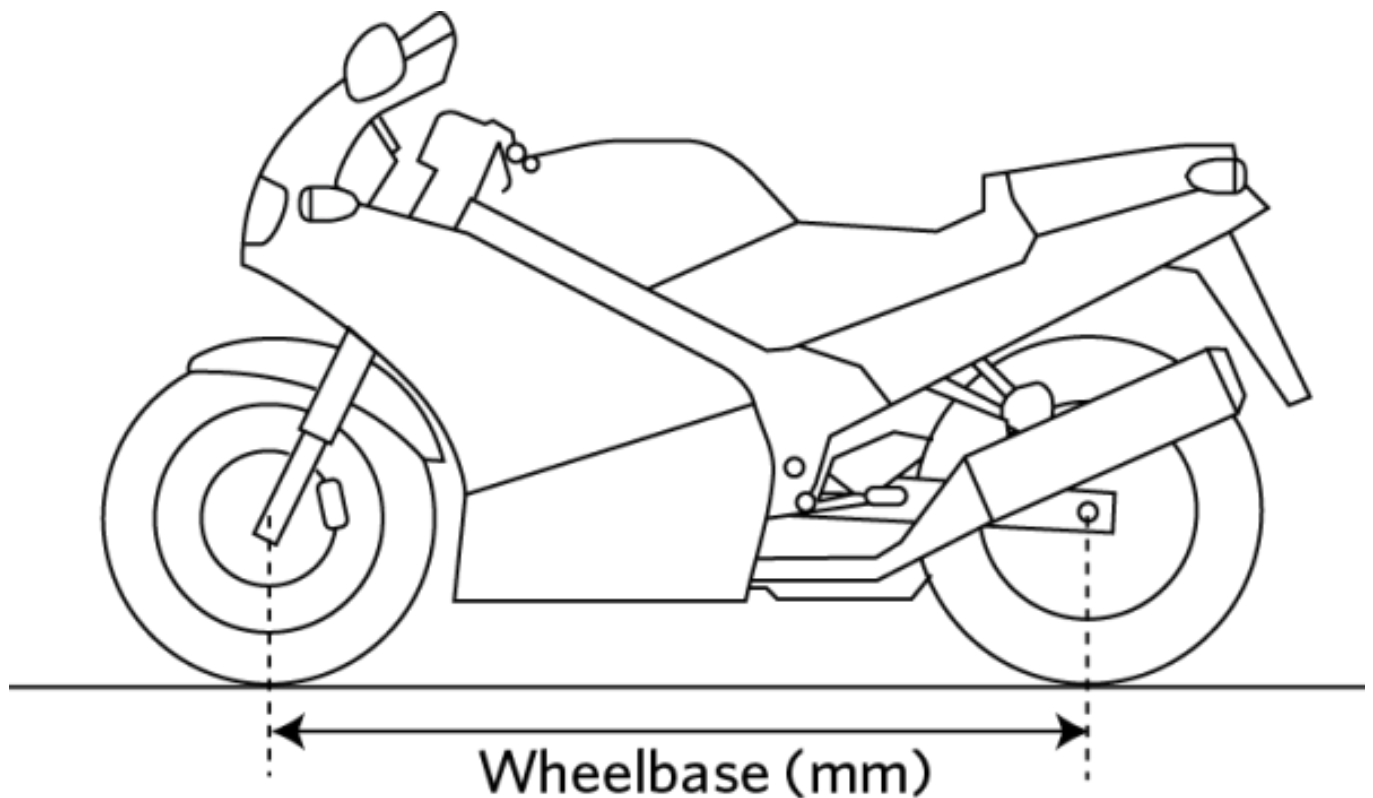
5. A reference measurement of the frame has not been completed and recorded (Note 1).

6. A reference measurement of the frame shows a difference of more than 3mm (unless permitted by the manufacturer's instructions).

**Note 1**

A reference measurement of the frame is a comparative measurement of each side of the frame to verify symmetry.

**Figure 10-2-1. Wheelbase measurement**



Wheelbase is measured between the centre of the contact patches of the front and rear wheels.

Figure 10-2-2. Steering head angle measurement

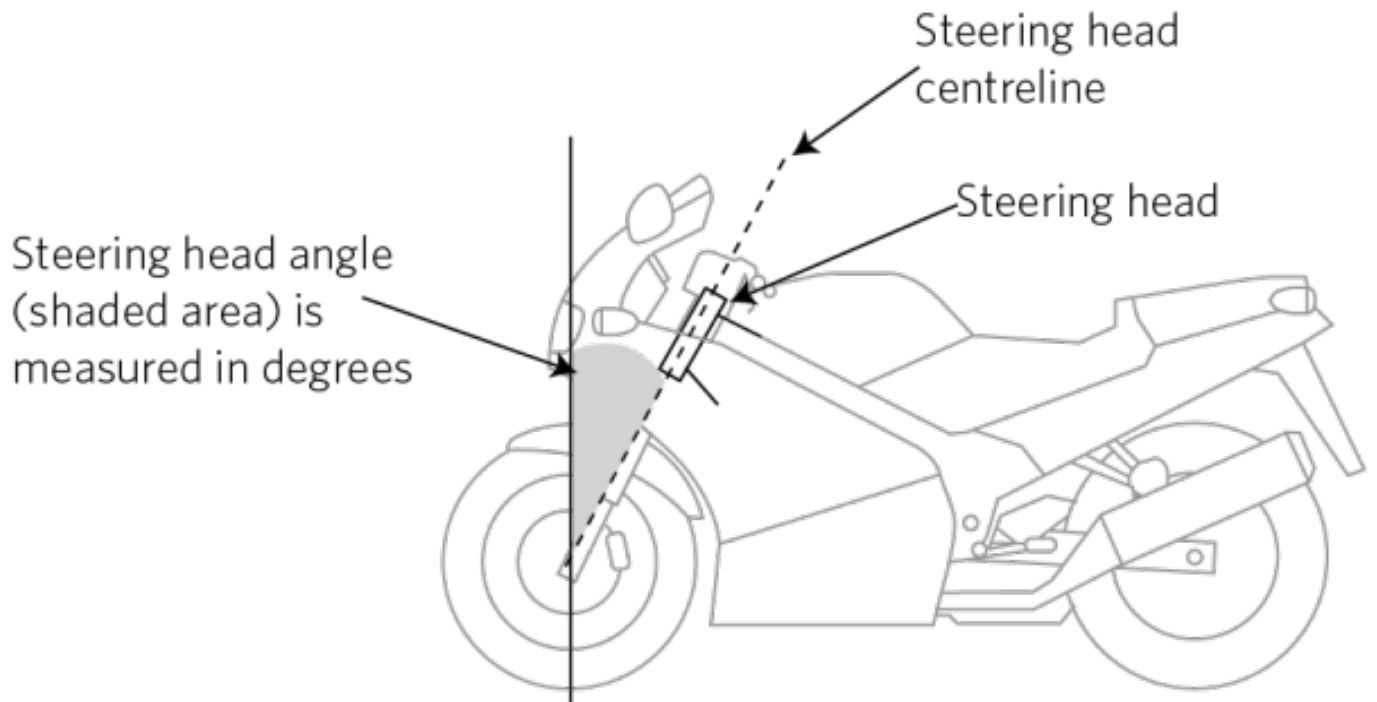


Figure 10-2-3. Front wheel castor angle measurement

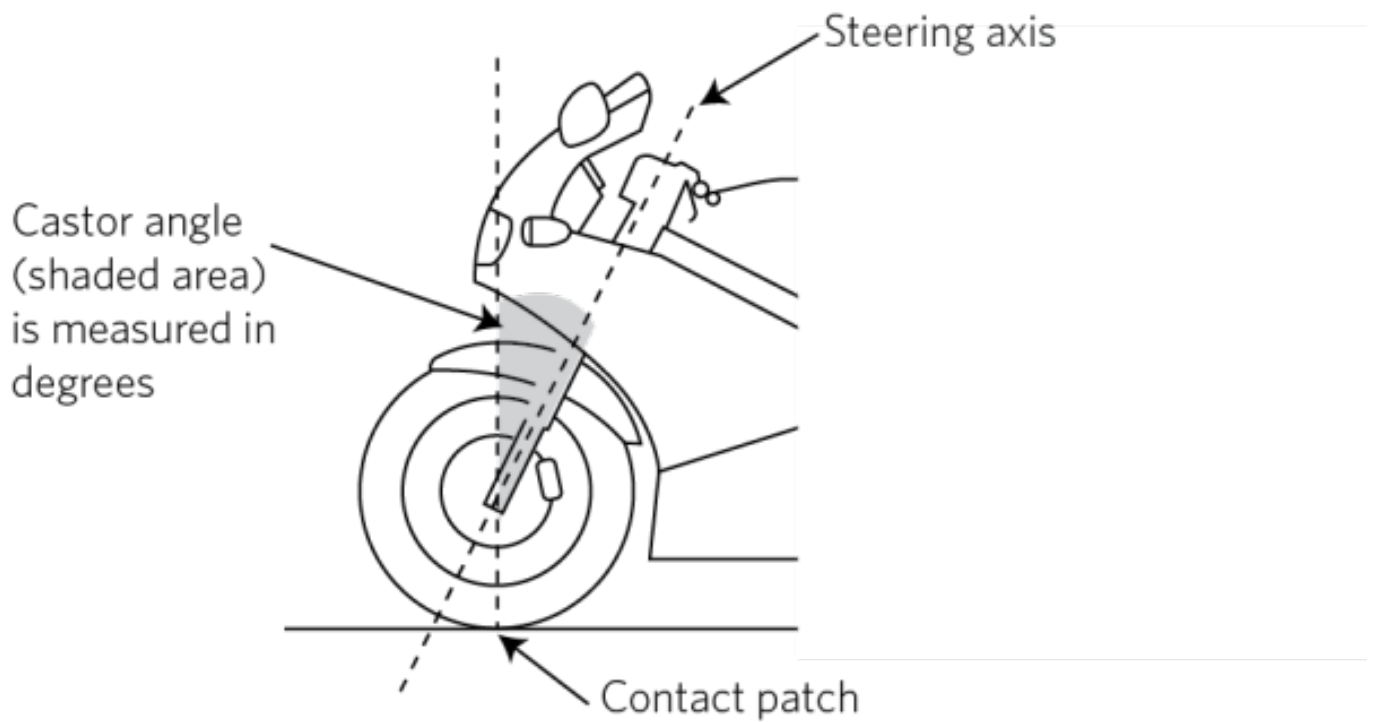
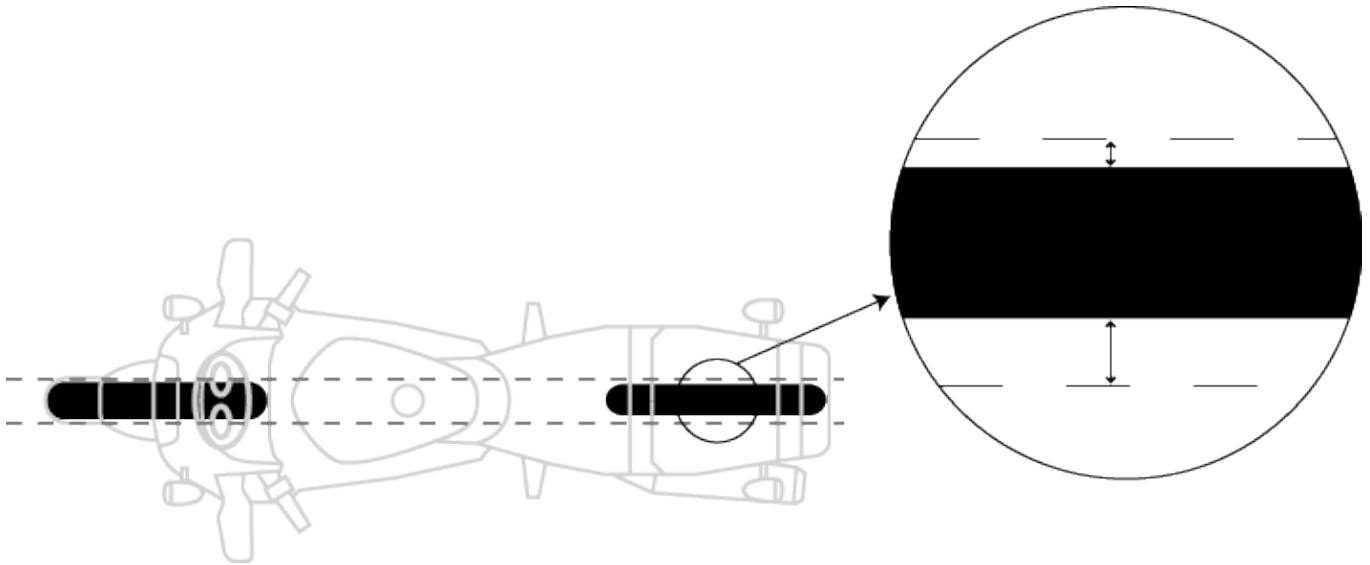


Figure 10-2-4. Wheel track offset measurement



## Summary of legislation

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998.](#)

### Condition

1. A repair to a vehicle, its structure, systems, components or equipment must restore the damaged or worn vehicle, structure, system, component or equipment so that it is within safe tolerance of the state of the vehicle, structure, system, component or equipment when manufactured.

## Technical bulletins

### 1 Inspection for corrosion in Nissan Terrano and Mistral rear floorpan assemblies

#### VIRM references

This bulletin gives guidance to vehicle inspectors in applying the following requirements in the *VIRM: Light vehicle repair certification*:

- [2-8 Points of attachment: Reason for rejection 1.](#)
- [5-1 Seats and seat anchorages: Reason for rejection 4 or 5.](#)
- [5-5 Seatbelts and seatbelt anchorages: Reason for rejection 3.](#)

## Safety concern

There is concern about corrosion that can occur in Nissan Terrano or Nissan Mistral vehicles of the type whose rear floorpan assembly consists of a two-layer (double-skin) panel. If moisture gets trapped between the two layers of the floorpan, corrosion can occur around the seat or seatbelt anchorages, affecting their integrity. Corrosion can also occur where the under-floor reinforcing panel overlaps the top floor skin.

## Clarification

The rear floorpan assembly consists of a two-layer (double-skin) panel. The lower layer is a reinforcing panel spot-welded to the upper layer floor section.

The Terrano has a rear seat with three seating positions. Situated in the rear floor, beneath the seat, are four seatbelt anchorages and two seat anchorages.

The Mistral has a stressed bench seat in the rear (the seatbelts are attached to the seat) with two seat anchorages in the floor and two seatbelt anchorages in the wheel well at the sides of the seat.

## Inspection

The inspector must lift the rear seat to examine this area effectively. Any carpet and sound insulating material covering the panel that the seats are mounted on must be pulled back far enough to expose the rear seam of the panel (the area most commonly affected by corrosion). It is important to note that damage may be more extensive than can be detected during this inspection.

The vehicle must fail if any signs of corrosion are detected during the inspection, such as:

- bubbling of the paint or surface irregularities in the top floor skin or paint
- a patch repair that has rust around it
- separation of the reinforcement panel and the top skin
- discolouration or rust stains at the edges of the reinforcement panel
- rust holes, or
- the floorpan on a Nissan Terrano has been 'patch' repaired after 8 January 1997, or
- the floorpan on a Nissan Mistral has been 'patch' repaired after 10 November 2003.

A vehicle that has been 'patch' repaired before 8 January 1997 (Nissan Terrano) or 10 November 2003 (Nissan Mistral) may pass the inspection provided that:

- no signs of corrosion are apparent, and
- there is evidence that the repairs were carried out before the above dates, and
- the vehicle inspector considers, or there is evidence provided by a qualified panel beater, that the repair is effective and in sound condition.

## Repair options

If any corrosion is detected and the vehicle failed, the floorpan must be replaced.

However, for the following models the Low Volume Vehicle Technical Association (LVVTA) has provided an alternative option to floorpan replacement.

## **Nissan Terrano Model D21**

- installation of the LVVTA rear floor load-bar seatbelt anchorage reinforcement system together with a Low Volume Vehicle certification plate containing the following words in the Body/chassis field: LVVTA 'Rear floor load-bar seatbelt anchorage reinforcement system'.

## **Nissan Mistral Model R20 5-door**

- installation of the LVVTA rear floor load-bar seatbelt anchorage reinforcement system together with a Low Volume Vehicle certification plate containing the following words in the Body/chassis field: 'LVVTA Rear floor load-bar seatbelt anchorage reinforcement system'.

For information about these seatbelt anchorage modifications, and for a list of the LVV certifiers who can certify them, see [www.lvvta.org.nz](http://www.lvvta.org.nz).

## **2 Salvaged airbags**

Replaces Repair Certification Information Memorandum #17

### **VIRM references**

This bulletin gives guidance to vehicle inspectors in applying the following requirements in the VIRM: Light vehicle repair certification:

- [5-6 Airbags: Reason for rejection 9.](#)

### **Application**

This document applies to light vehicles being certified for entry into New Zealand that require repair certification which involves salvaged airbags.

### **Safety concerns**

An airbag is an explosive device; it must be packaged, transported and labeled appropriately. Damage or deterioration to an airbag may result in the airbag failing to deploy, or deploying incorrectly. This increases the risk of injury to vehicle occupants. The primary concern regarding salvaged airbags is that there is no visual or non-destructive way to determine whether a salvaged airbag will deploy as it is designed to.

### **Establishing a salvaged airbag's suitability for use in a repair**

#### **1. Inspect the donor vehicle and airbag**

Oversee the removal of the airbag from the donor vehicle (photographs are required). Inspect the donor vehicle and the airbag for evidence of damage that may have affected the performance of the airbag, including water damage. If there is anything about the condition of the vehicle or the airbag that casts doubt over the serviceability of the airbag, reject it.

#### **2. Prepare a signed statement**

If you determine to the best of your knowledge that the airbag is suitable for use in a repair, you must prepare a signed statement to that effect. The statement must also record the identity of the donor vehicle (including chassis number)

and the salvaged airbag part number.

### 3. Oversee packaging of the airbag

If the airbag is not going to be installed immediately, you must ensure that it is packaged appropriately. Packaging must be robust, absorb shock, offer suitable protection for transportation and have regard to the potential build-up of static electrical charges. The signed statement must be stored with the airbag.

#### Inspection and certification

##### 1. Check that the airbag is suitable for use in the repair

- Check that there is a signed statement from a repair certifier declaring that the airbag is suitable for use in a repair. This document must be retained. If there is no signed statement with the airbag, you must reject it.
- Check that the airbag part number is recorded (correctly) on the statement and has the correct part number for the recipient vehicle. Reject the airbag if it does not.
- Visually inspect the packaging before removing the airbag. Inspect the airbag once it has been removed from the packaging. If there is anything about the condition of the packaging or the airbag that casts doubt over the serviceability of the airbag, reject it.

##### 2. Confirm the integrity of the vehicle's SRS system

Check vehicle manufacturer requirements and verify that the remaining airbag system components (eg the clockspring connector, the steering column and the control module) are fit for further service and have not been damaged by the deployment of the original airbag. The vehicle must not be certified if there is evidence that any of these components are not fit for further service.

##### 3. Operational checks

Do not certify the vehicle if the dash light test indicates that the electronic aspects of the airbag system are not functioning correctly.

## 3 Declaration for SRS, ABS, ESC, and ADAS inspections

#### VIRM references

This bulletin gives guidance to vehicle inspectors in applying the following requirements in the VIRM: Light vehicle repair certification:

- [5-6 Airbags: Reasons for rejection 10 and 11](#)
- [6-1 Service and parking brake: Reasons for rejection 9 and 10.](#)

#### Application

This document applies to vehicles that require diagnostic checks on electronic control systems during entry certification, for faults identified in the entry or in-service requirements.

## Safety concerns

The growing trend towards electronic control of safety-related systems in vehicles means that the repair and reinstatement of electronic control systems is increasingly important. However, specialist equipment and knowledge is required to interrogate the electronic control systems of the various makes and models of vehicles in New Zealand's fleet. It is important that a vehicle inspector has confidence in any given electronic control system diagnosis.

## When the declaration is required

- When the warning lamp on supplementary restraint systems (SRS), anti-lock brake systems (ABS), electronic stability control systems (ESC), and advanced driver assist systems (ADAS) illuminates it indicates a fault. Once the fault has been rectified an SRS/ABS/ESC/ADAS declaration must be supplied by a person listed in 'Inspection requirements' below.
- If the vehicle is flagged at the border as damaged for warning lamp, an SRS/ABS/ESC/ADAS declaration must be obtained to remove the flag.

## Inspection requirements

Diagnostic checks on electronic control systems, such as SRS, ESC, ABS, or ADAS must be carried out by one of the following:

- a) The manufacturer of the vehicle or the component, or an approved representative proven to be competent in the use of suitable interrogation equipment.
- b) A person or company recognised as reputable and competent by the vehicle inspector, and trained in the interrogation of automotive electronic control systems. This person/company must be proven to have access to and be competent in the use of suitable interrogation equipment.
- c) An entry certifier or border entry certifier, trained in the interrogation of automotive electronic control systems.

A [Declaration form for ABS, SRS and/or ESC inspections](#) or a [Declaration form for ADAS inspections](#) must be completed by the person/company carrying out a diagnostic check on an automotive electronic control system.

A copy of the declaration must be retained with the vehicle file.

## 4 Threshold for requiring repair certification

The following information gives guidance to vehicle inspectors in determining **when** a light vehicle (including motorcycles **and mopeds**) undergoing entry certification in New Zealand requires **specialist inspection** by a repair certifier (Note 1).

**Important:** If the vehicle documentation (eg a registration document or invoice) contains the words 'statutory', 'written off', **(Note 5)** 'write-off', 'salvage', 'junked' or 'non-repairable' the vehicle **must** be referred to a specialist repair certifier.

## Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#).

A repair to a vehicle (including its structure, systems, components or equipment) must restore the damage or wear to within safe tolerance of its state when manufactured or modified.

## Criteria for reporting structural damage or corrosion

The criteria detailed below must be used when deciding if any damage or corrosion should be referred to a repair certifier. All damage meeting this criteria and found in the energy management path areas must be reported.

The important distinction when applying these criteria is:

- Whether the area identified as damaged by impact, previous repair, or corrosion is structural or cosmetic, and
- Whether the extent of damage is sufficient to compromise the structural integrity of the motor vehicle, or
- Whether evidence of damage, previous damage repair, or heat damage is present in a structural area, or energy management path of the motor vehicle.

Photographs illustrating examples of structural damage and corrosion are shown in [VIRM: Entry certification, Reference material 71](#).

## Damage/deterioration that must be referred to a repair certifier

### Under-body impact damage

A vehicle must be referred to a specialist repair certifier if it has underbody damage caused by a collision with a substantial object, sufficient to cause the splitting of seam welds, distortion of suspension members or mounting points, or tearing of metal structures.

### Denting or distortion

- A vehicle must be referred to a specialist repair certifier if there is any discernible denting or distortion to the folds or swages in the dog leg, sill panel or structure of the inner/outer sill weld seam, other than minor scraping.
- A vehicle must be referred to a specialist repair certifier if rocker panels (outer sills) are dented or creased lengthways along the sill and the depth of the crease exceeds 25mm (see Figure 4-1-1).
- A vehicle must be referred to a specialist repair certifier if rocker panels (outer sills) are vertically dented or creased across the sill regardless of the depth of the crease or dent (see Figure 4-1-1).

### Crush zones and kick-up areas

A vehicle must be referred to a specialist repair certifier if there is distortion of the longitudinal rails affecting the front and rear crush zones and kick-up areas.

### Crossmembers

A vehicle must be referred to a specialist repair certifier if there is denting or distortion of the crossmember as a result of collision with an object.

### Cracking

A vehicle must be referred to a specialist repair certifier if there is cracking in:

- the unibody or chassis
- any crossmembers and subframes
- a load bearing member, or energy management paths in unibody structures
- the body of a vehicle with a body-over-frame chassis in the energy management paths, engine mounts, suspension mounts, body mounts, pillars, or sills.

### Repaired damage

A vehicle must be referred to a specialist repair certifier if signs of fresh repair, rust prevention, acid wash (see [Technical bulletin 9: Acid wash process on used imports](#)) or under-sealing to any part of the vehicle structure are evident.

## Supplementary Restraint System (SRS): Airbags and seatbelt pretensioners

A vehicle must be referred to a specialist repair certifier if it has a deployed airbag (Note 2) or seatbelt pretensioner, or there is evidence of repairs to or tampering with airbag module covers. (including colour variations in plastic covers to steering wheels, dash panels, interior trim, or non-original stitching to seat mounted airbags). A vehicle must be reported if the SRS warning light stays illuminated when the engine is running.

## Water or fire damage

- A vehicle must be repair certified if there is evidence that it has suffered water or fire damage (Note 3) (see [9-1 Water damage](#) and [9-5 Fire damage](#)).

## Corrosion damage

- **Corrosion damage** (Note 4) is where the metal has been eaten away, which is evident by pitting. The outward signs of such corrosion damage are typically displayed by the swelling of a panel between spot welds, or lifting or bubbling of paint. In extreme cases, the area affected by the corrosion damage will fall out and leave a hole.

A vehicle must be **referred to a specialist repair certifier** if there is corrosion damage in:

- any structural area, as indicated in the shaded areas of Figure 4-1-2
- sub-frames
- steering
- suspension member, including their mounting points.

A vehicle must be specialist repair certified if there is rust heave.

- **Perforated corrosion** is where the metal is corroded to the extent that it has holes, or holes are exposed when rust scale is removed. If metal is badly pitted causing a loss of metal thickness it must also be treated as perforated corrosion.

If there is perforated corrosion in any area ([see Figure 4-1-2](#)), the vehicle must be **referred to a specialist repair certifier**.

- *Repair* of corrosion on doors, bonnets, hatches and boot lids within a 150mm circle around the outside of hinge or latch components will require specialist repair certification. These 'no corrosion' zones are circled in Figure 4-1-3.
- *Replacement* of these parts will not require specialist repair certification, provided the inspector is satisfied that safety systems are not affected (eg side intrusion beams, burst proof locks, frontal impact systems).

The following RepairCert NZ technical documents must be referred to by the specialist repair certifier for the assessment of corrosion:

- [Technical Bulletin # 01-2025 \(Corrosion: Evaluation Process\)](#)
- [Technical Bulletin # 02-2025 \(Corrosion: Surface Preparation\)](#)
- [Technical Bulletin # 03-2025 \(Corrosion: Surface Treatment\)](#)
- [Technical Bulletin # 04-2025 \(Corrosion: Surface Coating\)](#).

## Permitted cosmetic damage/deterioration

Cosmetic damage to the motor vehicle's outer body panels is permitted, providing it does not affect the structural integrity of chassis, the energy management paths, or any of the bonded or welded seams and joints used in the manufacturing process.

Cosmetic parts on a unibody chassis are generally bolt on items such as the bonnet, front guards, boot-lid, and in most cases the doors.

Photographs illustrating examples of cosmetic damage are shown in [VIRM: Entry certification, Reference material 72](#).

### Inspection

A list of specific types of damage follows. It explains the extent to which damage is allowed before a vehicle must be reported.

### Underbody impact damage

A vehicle doesn't require specialist repair certification if it has minor underbody impact damage caused by 'grounding' the vehicle or where some scraping of the sill seams or floor pan stiffening members has occurred.

### Denting or distortion

A vehicle does not require specialist repair certification if rocker panels (outer sills) are dented or creased lengthways along the sill to a depth of less than 25mm.

### Cross-members

A vehicle does not require specialist repair certification if it has minor jacking damage to a cross-member, provided there is no indication of loss of steering or suspension alignment.

### Repaired damage

A vehicle with repaired damage does not require reporting if repairs are only to correct cosmetic damage to the outer body panels, provided the vehicle inspector is able to discern the extent of the damage and confirm that none of the vehicle manufacturer's seams or joints have been disturbed during the repair.

## Vehicles flagged for damage at the border

When a Border Inspection Organisation identifies damage on a vehicle during the border check, the vehicle will be flagged as damaged on LANDATA. If the vehicle inspector determines that the damage does not exceed the threshold for requiring repair certification, an application must be made to remove the damage flag. See [Technical bulletin 6: LT307 Declaring that a vehicle doesn't require repair certification](#).

The vehicle inspector must complete the *Request to remove border damage flag* form and give it to the inspecting organisation supervisor authorised to remove damage flags. Before removing the flag, the inspecting organisation must check BIS photos for correlation with repair forms (LT307/LT308).

### [Request to remove border damage flag forms](#)

## Repair certification and damage flags

A vehicle may have a damage flag removed if it has been repaired in accordance with the requirements of [Technical bulletin 5](#) the [VIRM: Light vehicle repair certification](#) and it has been requested by a repair certifier, as mentioned in the LT308.

### Note 1

Specialist repair certifier in this case means a light vehicle repair certifier or heavy vehicle specialist certifier as applicable to the vehicle class.

### Note 2

Unless there is evidence that the airbag has been deployed, it is not expected that the vehicle go to a specialist repair certifier if it has a sports steering wheel fitted with no airbag at entry and is failed and requested that the OE steering wheel be reinstated.

If the airbag has not been deployed it is only expected that the original steering wheel be reinstated and an SRS declaration issued in line with [Technical bulletin 3](#).

### Note 3

For the purposes of the threshold for requiring repair certification, evidence of water damage may be physical evidence, or it may be that the vehicle has been written-off for insurance purposes as a result of water damage.

### Note 4

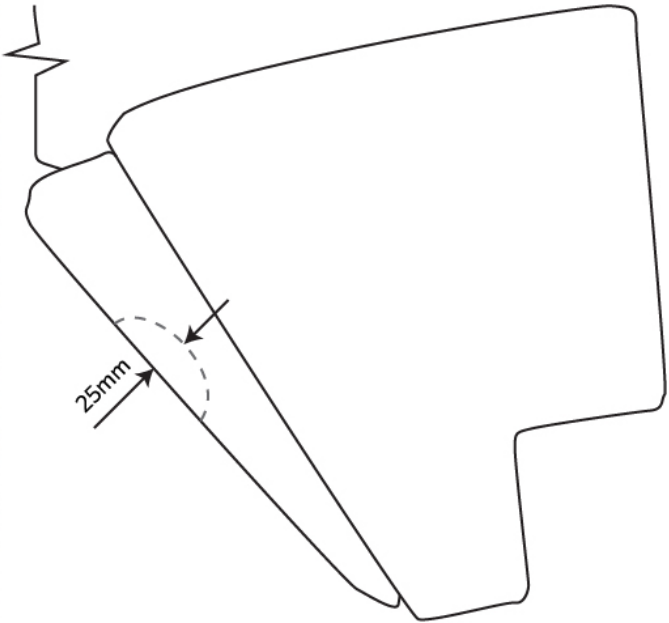
Corrosion damage includes any signs of 'rust bleed'.

**Rust bleed** is a rust coloured stain or mark that appears around an area of corrosion that may not be visible. Rust bleed is most commonly found where panels join or overlap when corrosion has started between the two surfaces and moisture has caused a rust stain or mark to run onto the external surface.

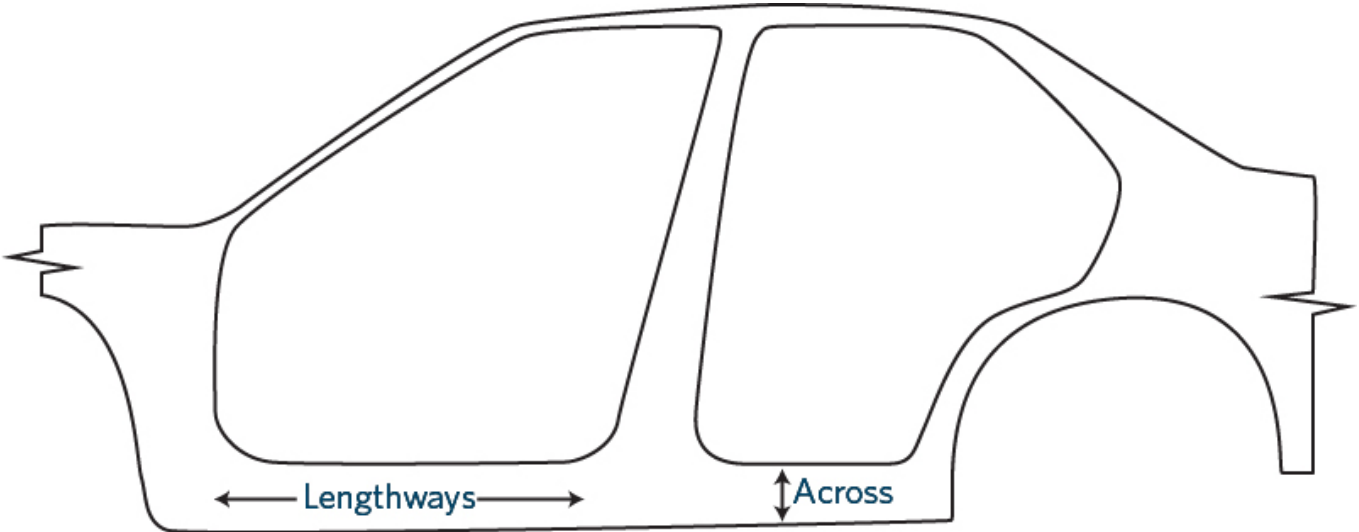
### Note 5

If there is proof from the insurance company that the vehicle was written off for reasons other than body or structural damage, no referral to a repair certifier is required unless the structural condition of the vehicle exceeds the threshold for requiring repair certification.

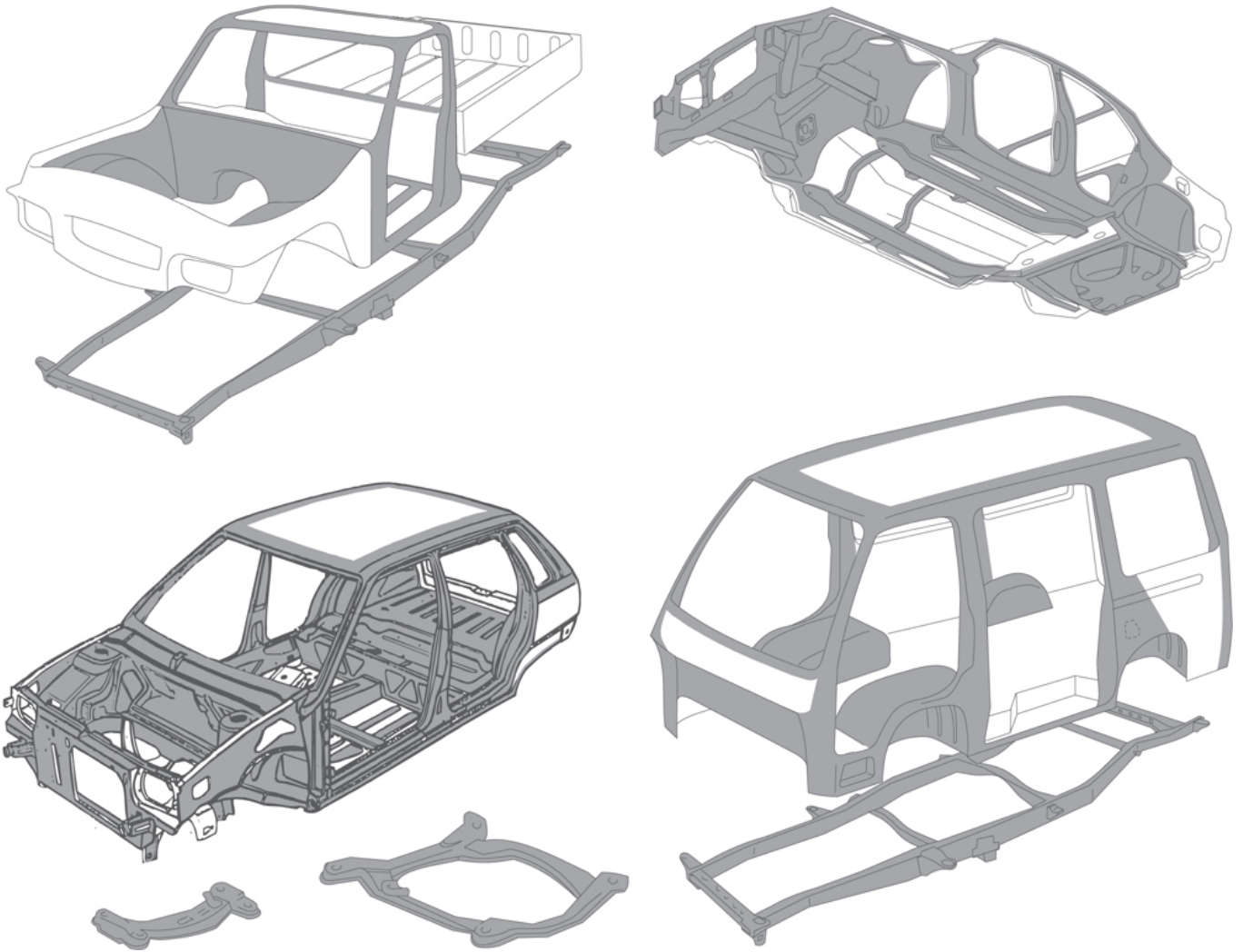
Figure 4-1-1. Outer sills cross section and rocker panels



Cross section of door sill

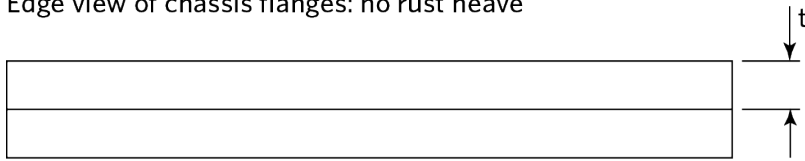


**Figure 4-1-2. Structural corrosion damage limits**

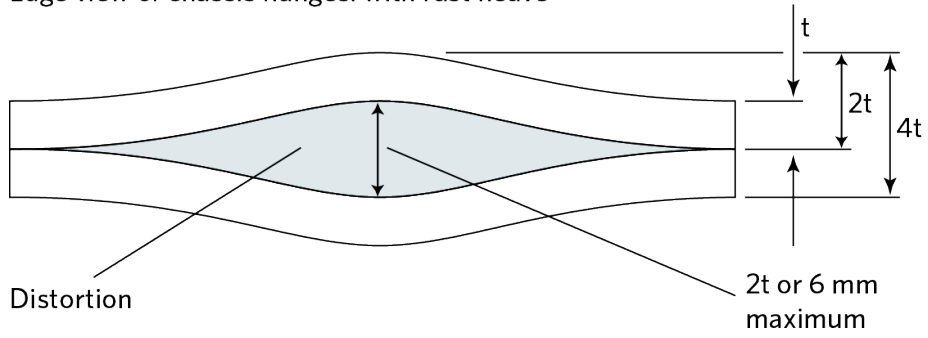


**Figure 4-1-4. Rust heave limits**

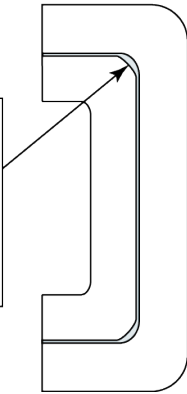
Edge view of chassis flanges: no rust heave



Edge view of chassis flanges: with rust heave



Rusting takes place between chassis members, and corrosion products force flanges apart between rivets



Apply similar criteria (twice material thickness or 6 mm maximum) for corrosion in other parts of structural members

Figure 4-1-3. Hinge and latch anchorage corrosion damage limits

# Cards



## Advanced Configuration

### Wrapper palette

 ▾

### Colour palette

 ▾

### Colour palette

 ▾

### Colour palette

 ▾

Page amended 30 July 2025 (see [amendment details](#))

## 5 Threshold for lifting border damage flag

### Reference material

This bulletin explains the threshold a repair certifier must use to determine whether or not a light vehicle may have a border damage flag lifted once the vehicle has been repaired in accordance with the requirements of the light vehicle

repair VIRM and a LT308 issued. This procedure must be read in conjunction with the requirements of the light vehicle repair VIRM when assessing vehicle structural integrity.

### Applicable legislation

- [Land Transport Rule: Vehicle Repair 1998](#)

A repair to a vehicle (including its structure, systems, components or equipment) must restore the damage or wear to within safe tolerance of its state when manufactured or modified.

### Criteria for border damage flag lifting

Before a vehicle can be considered for border damage flag lifting it must meet the threshold for repair certification as required in [Technical bulletin 4](#) and have been presented to a entry inspecting organisation for entry certification and if applicable have a VIN issued and affixed.

## Types of repairs that are eligible for border check damage flag removal

### Structural repairs

#### Single panel structural repairs

This means only one structural panel being repaired or replaced. This enables sill repairs, replacement of the outer guard, H/L support panel, rear dog legs, etc to be replaced. A single panel structural repair would in no way affect the chassis alignment of the vehicle. A trammel bar measurement and four-wheel alignment must be carried out as required by [section 8-1](#).

[Section 9-4](#) in terms of component protection also applies to any repairs.

#### Corrosion damage

Corrosion damage to a structural area where there are no signs of major pitting, swelling or any holes are evident **and an LT307 has been issued**.

#### Note 1

For the purpose of this threshold, corrosion damage includes any signs of 'rust bleed'. Rust bleed is a rust coloured stain or mark that appears around an area of corrosion that may not be visible. Rust bleed is most commonly found where panels join or overlap when corrosion has started between the two surfaces and moisture has caused a rust stain or mark to run into the external surface.

## Types of repairs that are not eligible for border check flag removal

### Structural repairs

1. Any repair that has affected the chassis alignment of a vehicle and requires 3D chassis alignment, or
2. Damage to multiple panels whether the structural integrity and/or chassis alignment of the vehicle been affected or not (excluding purely cosmetic damage such as hail or vandalism).

## Corrosion damage

Any perforated corrosion in a structural area where the metal is corroded to the extent that it has holes, or holes are exposed when rust scale is removed. If metal is badly pitted causing a loss of metal thickness, it must also be treated as perforated corrosion.

Any vehicle with rust heave or swelling that will require removal of any original panel or part of panel in order for an area to be patched.

## Water or fire damage

No vehicle with water or fire damage may have the damage flag lifted, the normal process as set out in [section 9-1](#) applies.

## SRS components

A damage flag will not be lifted if a SRS component has been deployed.

## Flag lifting process

Once the repair certifier has issued an **LT307 or** LT308 to a vehicle, the entry certifier must fill out the *Request to remove border damage flag – light vehicles* form and **forward to the appropriate manager or supervisor for damage flag removal.**

## [Request to remove border damage flag – light vehicles](#)

### Responsibilities

As a repair certifier you will be determining that a vehicle meets this threshold for the lifting of a border damage flag and as such you are required to keep a complete vehicle file which must include photos of but not limited to:

1. damage before repairs have started, and
2. the completed repair before filler and paint application, and
3. the finished repair.

If there are any inconsistencies between what has been flagged as damage and what appears on the vehicle, ie damage flag for damage to L/R dog leg but no damage is found, you must contact NZTA on 0800 804 580 (press 4, for Inspection and pre-registration) or [borderchecks@nzta.govt.nz](mailto:borderchecks@nzta.govt.nz) with the vehicles VIN/chassis number and request the border check damage photo.

Page amended **30 July 2025** (see [amendment details](#)).

## 6 LT307 Declaring that a vehicle doesn't require repair certification

**Note:** the LT307 cannot be used if the vehicles' documentation includes the words 'statutory', 'write-off', 'salvage', 'junked' or 'non-repairable'. An LT308 must be used for any of those cases.

The use of the LT307 is actioned when damage flagged by a border inspection organisation (BIO) or entry inspector is deemed by a repair certifier to be not as significant as originally thought.

Certifiers that are using this form to reverse a damage flag on a border entry vehicle must understand the BIO threshold for applying a damaged flag and [VIRM: Entry certification inspection threshold for repair certification](#), and carry out a thorough inspection of the vehicle in question.

To issue an LT307 the certifier must first determine that **no significant damage or deterioration (that requires specialist repair certification) is present anywhere on the vehicle.**

If any remedial work **for significant damage or deterioration** is required to a vehicle for entry purposes, then an LT308 must be issued after remedial work has been completed.

The LT307 is to be used solely to reverse a request for an LT308 by BIO or an entry inspector or to use when a marginal vehicle is referred by a KSDP for assessment where the damage may be marginal/non-structural.

## Responsibilities

The repair certifier is solely responsible for the outcome of the inspection; filing and supplying supporting evidence is required for NZTA auditing purposes.

## Procedure

- When a vehicle is presented to the repair certifier it is their responsibility to ensure that a thorough inspection **of the whole vehicle** is carried out. **The repair certifier is only able to issue an LT307 after the vehicle has completed an initial entry certification inspection.**
- If during the repair certifier's inspection, the repair certifier identifies other areas of concern that would require an LT308, then an LT308 must apply.
- The repair certifier may request the stripping of the vehicle to do a thorough inspection.
- The vehicle must be hoisted for the inspection (a two-post hoist is preferred for underbody inspections.)
- The repair certifier may require a trammel check and/or a four wheel alignment as part of the inspection.
- **The repair certifier may carry out a clean/treat/recoat as part of the inspection (eg to assess the severity of surface rust). All cleaned surfaces require protective coatings to be applied.**
- On completion of the inspection, only if the repair certifier can issue an LT307 without performing any repairs **for significant damage or deterioration** whatsoever. Then and only then, is it permissible for the repair certifier to issue an LT307.
- The repair certifier ID code, the area inspected, and a note that an LT307 was issued, is to be entered into the gnote screen on LANDATA by the repair certifier.

## Applicable references

### VIRM: Light vehicle repair certification

Refer to applicable sections depending on individual situation.

- [Technical bulletin 4: Threshold for requiring repair certification](#)
- [Technical bulletin 5: Threshold for lifting border damage flag](#)

### VIRM: Border inspection of imported used vehicles

- [Reference material 1: Guidelines for the detection of reportable damage on imported used vehicles \(excl motorcycles\)](#)
- [Reference material 10: Inspection of motorcycles](#)

## Requirements

Photographs of the inspection and a copy of the LT307 are to be kept on file **and uploaded to the electronic repository.**

The repair certifier is to take photographs of the inspection, note any measurement checks, keep copies of any wheel alignment reports, [Declaration form for SRS and/or ABS inspections](#) form and trammel measurement.

When filling out the LT307 the repair certifier must use wording similar to the VIRM: Light vehicle repair certification: [Technical bulletin 4: Threshold for requiring repair certification](#) and [Technical bulletin 5: Threshold for lifting border damage flag](#)

The repair certifier is to keep copies of the LT307 on file.

Page amended **30 July 2025** (see [amendment details](#)).

## 7 Certification of vehicles written off for hail/malicious/vandalism damage

The steps below are used when certifying a vehicle that has been written off for hail damage or malicious damage or vandalism.

1. An LT308 (not an LT307) must be issued to certify any written off vehicle, whether it is a statutory or economic write-off
2. If there is any evidence suggesting water ingress (broken glazing, damp carpets, hydro-locked engine, etc.) the vehicle must be treated as a water damaged vehicle.
3. In making a determination on proceeding with the vehicle, the specialist repair certifier must be satisfied that the vehicle has only suffered cosmetic exterior hail or malicious/vandalism damage (interior/exterior) and no other damage has occurred that would affect any safety systems.
4. Following the requirements from the VIRM, a request to remove the damage flag may be submitted if the specialist repair certifier has determined that the damage is only cosmetic or superficial and hasn't affected the vehicle's structure and no remedial work is necessary to enable entry certification.
5. To promote consumer awareness of the vehicle's history, check that the vehicle appears on the [Transport Agency list for damaged and written-off vehicles](#). If it isn't listed, send an email to [FRR@nzta.govt.nz](mailto:FRR@nzta.govt.nz) with a copy of the PPSR to have it added to the list prior to issuing an LT308.

Page added **10 April 2017** (see [amendment details](#)).

## 8 Repairer categories, capabilities and requirements

The capabilities and requirements relative to the specific categories of repairers are set out in the table below and should be used as a guide when a repair certifier is creating a repairer register/shop profile.

The repair certifier must have an individual shop profile for audit purposes. Each site that has been issued a work instruction to repair a vehicle must be listed.

If further clarification is required or the repair certifier comes across a situation not covered, they must contact a regional Certification Officer for advice.

## Light vehicle repairer categories, capabilities and requirements

Repairer category	Repairer and repair technicians: minimum capabilities	Repairer premises and equipment: minimum requirements
<p><b>A (Note 1)</b></p>	<p>Able to perform all classes of work from single panel repairs to major body structural repairs, unless specialised repair required. Aluminium, composite, carbon fibre repairs must go to a manufacturer recommended repairer.</p> <p>Variations will be considered for panel shops that aren't manufacturer approved. The repair certifier can contact the regional Certification Officer for guidance. Any variations must be recorded in the vehicle file.</p> <p>All repair technician's will be required to hold current manufacturer's, I-CAR or equivalent welding certificates for the material being welded.</p> <p>See all categories requirements for specific capabilities and qualifications.</p>	<p>Repairer required to have a <a href="#">shop profile</a></p> <p>Site complies with Health and Safety at Work Act 2015 requirements.</p> <p>Required to be a Structural Repair Centre. If the repair centre is a current member of either CRA, or MTA (Collision Repairer - Structural Specialist member) they would automatically be deemed to be compliant with the repair structural shop criteria in all respects. The repairer will be required to provide repair technicians' profiles including relevant industry qualifications (National Certificate in panel beating or another qualification considered to be the equivalent by the NZQA).</p>
<p><b>B</b></p>	<p>Able to perform single panel repairs and minor body damage repairs. For example, sills/dogleg <b>outer</b> skin repairs/replacement.</p> <p>Note: this DOES NOT include complete sill/dog leg/pillar or similar replacement. This must be done by a Category A repairer.</p> <p>Repair technicians to be on file with minimum I-CAR or similar welding certificate.</p> <p>See section 'Categories A and B' below for requirements for specific capabilities and qualifications.</p>	<p>Repairer required to have a <a href="#">shop profile</a>.</p> <p>Repairers are required to have a dent machine with copper nail tooling etc.</p> <p>Site complies with Health and Safety at Work Act 2015 requirements.</p> <p>Appropriate glue dent removal systems.</p>

<p><b>C</b></p>	<p>Able to repair pre-1990 vehicles using best industry practice. For example, rust repairs, patching and replacement of panels.</p> <p>Proven work skill will be required to undertake the repair.</p> <p>Note: If the vehicle requires structural (including corrosion of structural areas) damage repairs, and specialist knowledge or equipment is required, the repair certifier must be satisfied the repairer has proven work skills and knowledge/equipment for the type of repair being carried out.</p>	<p>Repair certifier required to develop shop or individual profile only.</p> <p>Site complies with Health and Safety at Work Act 2015 requirements.</p>
<p><b>D</b></p>	<p>The majority of work performed is sandblasting. The repairer must be able to perform the required surface rust rectification process (no patching is allowed in the rectification process).</p>	<p>Sandblasting repair premises is required to have a profile of equipment for sandblasting and treating and for the rust proofing process.</p> <p>Site complies with Health and Safety at Work Act 2015 requirements.</p> <p>The repairers rust process is to be approved by RepairCert NZ.</p>

<p><b>Categories A and B</b></p>	<p>In categories A and B any staff member undertaking any form of welding must have an appropriate certificate.</p> <p>All repair technicians must be suitably qualified and trained in undertaking any work in any of the above categories.</p> <p>For example, they have:</p> <ul style="list-style-type: none"> <li>• relevant industry qualifications (National Certificate in panel beating or another qualification considered to be the equivalent by the NZQA)</li> <li>• proof of recognized ongoing industry training (minimum 10 hours per year recorded on a training record (I-CAR, Thatcham, manufacturer courses, etc)</li> </ul> <p>Note: the 10 hours training may be shared over more than one staff member.</p> <ul style="list-style-type: none"> <li>• current welding certificates (AS/NZS 1554), qualified welding certificate, or I-CAR welding certificate to carry out welding repairs to the appropriate standard.</li> </ul>	<p>Repair shops must have the required equipment to carry out the repairs being undertaken.</p>
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**Note 1**

For Category A shops there is a three-month lead-in time for the creation of full shop profiles.

## Motorcycle repairer categories, capabilities and requirements

Repairer category	Repairer and repair technicians: minimum capabilities	Repairer premises and equipment: minimum requirements
<p style="text-align: center;"><b>A</b></p>	<p>Able to perform all categories of work and major structural repairs, including:</p> <ul style="list-style-type: none"> <li>• steel or aluminium frame repairs</li> <li>• steering head and swing arm repairs</li> <li>• component straightening.</li> </ul> <p>All technicians to hold current welding certificates for the applicable material.</p>	<ul style="list-style-type: none"> <li>• Calibrated 3D measuring machine, chassis machine and associated tooling.</li> <li>• Trammel bar set.</li> <li>• Digital inclinometer.</li> <li>• Workshop press and associated tooling.</li> <li>• TIG and MIG welders with specific welding area.</li> <li>• Raised bike bench.</li> <li>• Body jacks, drills, sanders, grinders.</li> <li>• Full selection of hand tools.</li> <li>• Comprehensive procedures for all tasks performed.</li> <li>• Equipment calibration certificates.</li> <li>• Supply proof of membership to CRA/MTA.</li> <li>• Site complies with Health and Safety at Work Act 2015 requirements.</li> </ul>
<p style="text-align: center;"><b>B</b></p>	<p>Able to perform all of C category and component repairs to triple clamps, wheel rims, and forks to within manufacturers specifications.</p>	<ul style="list-style-type: none"> <li>• Calibrated measuring equipment, dial gauge, V blocks, and associated tooling.</li> <li>• Trammel bar set.</li> <li>• Raised bike bench.</li> <li>• Workshop press and associated tooling.</li> <li>• Body jacks, drills, sanders, grinders.</li> <li>• Full selection of hand tools.</li> <li>• Comprehensive procedures for all tasks performed.</li> <li>• Equipment calibration certificates.</li> <li>• Complies with Health and Safety at Work Act 2015 requirements.</li> </ul>

Repairer category	Repairer and repair technicians: minimum capabilities	Repairer premises and equipment: minimum requirements
C	Able to perform only component replacements, including triple clamps, swing arm, forks stanchions/sliders or complete fork set, replacement of fairing panels, fuel tank, wheel rims, handlebars <b>(no repairs permitted)</b> .	<ul style="list-style-type: none"> <li>• Calibrated measuring equipment, dial gauge, tape measure, V blocks, and associated tooling.</li> <li>• Trammel bar set.</li> <li>• Raised bike bench.</li> <li>• Body jacks.</li> <li>• Full selection of hand tools.</li> <li>• Detailed procedures for all tasks performed.</li> <li>• Equipment calibration certificates.</li> <li>• Complies with Health and Safety at Work Act 2015 requirements.</li> </ul>

Page amended **5 April 2022** (see [amendment details](#)).

## 9 Acid wash process on used imports

Vehicle inspection requirements manuals reference:

- [Technical bulletin 4: Threshold for requiring specialist repair certification](#)

### Background

Acid washing is a treatment being used to repair corrosion in vehicles, in particular the underbody structure and components.

The process involves the use of a chemical mix containing an acid base liquid, phosphoric acid is commonly used, to remove corrosion and treat the metal area. The following photos show examples of visible signs of acid wash repair.





Visible signs of an acid wash repair include:

- The area has been cleaned and a clear topcoat, or no topcoat applied.
- A white residue is noticeable in joints, seams, or coming through underseal/topcoats.
- Corrosion is still visibly active in an area that has been treated.

An area of metal that has not been acid washed correctly will continue to degrade within a short time and can be detrimental to the vehicle structure.

### **Application**

When visible signs of acid wash repair as described above are observed by an inspector at an entry compliance inspection the vehicle must be failed and referred to a Repair Certifier for assessment.

The threshold for requiring repair certification instructs 'A vehicle must be referred to a specialist repair certifier if signs of repair, rust prevention, acid wash or under-sealing to any part of the vehicle structure are evident'. The repair certifier will assess the repair and decide if it requires remedial work and a *Light vehicle repair record of certification* (LT308) issued, or if the repair is acceptable a *No repair certification required declaration – light vehicle* (LT307) issued.